R-6S INSTALLATION INSTRUCTIONS

AND SAFETY INFORMATION

FOR THE VIKING R-6S GATE OPERATOR

SOLAR POWER

UL 325 CLASS I COMPLIANT

Solar Residential Vehicular Swing Gate Operator

VIKING WIRELESS

SOLAR EFFICIENT OPERATION

VIKING ACCESS SYSTEMS™

VIKING ACCESS SYSTEMS™

VIKING ACCESS SYSTEMS™

STANDARD FEATURES
AND OPERATOR SPECIFICATIONS

- Mechanical gate release handle
- Plated and powder coated steel chassis
- Adjustable travel speed
- Opening up to 120°
- 100% duty cycle
- Single 12V battery and single 12V solar panel operation
- Intelligent speed control with smooth start and stop, self-adjust system
- Power Saving Technology minimizes current draw
- Hold Open Timer to automatically close the gate
- Intelligent obstruction detection with adjustable sensitivity
- Modular connectors for easy access control and accessory installation
- Regulated 24V power supply for your external accessories
- LED indicators display gate and operator status for easy troubleshooting
- On-Board LCD Display provides diagnostics, operator status, settings and real-time volt and amp readings

THE VIKING R-6S™ SWING GATE OPERATOR

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IMPORTANT SAFETY INFORMATION

⚠ WARNING! Not Following these instructions may cause severe injury or death.

IMPORTANT SAFETY INSTRUCTIONS

⚠ WARNING! To reduce the risk of severe injury or death.

1. READ AND FOLLOW ALL INSTRUCTIONS.
2. Never let children operate or play with gate controls. Keep the remote away from children.
3. Always keep people and objects away from the gate. NO ONE SHOULD CROSS THE PATH OF THE MOVING GATE.
4. Test the gate operator monthly. The gate MUST reverse on contact with a rigid object or stop when an object activates the non-contact sensors. After adjusting the force or the limit of travel, retest the gate operator. Failure to adjust and retest the gate operator properly can increase the risk of severe injury or death.
5. Use the manual release only when the gate is not moving.
6. KEEP GATES PROPERLY MAINTAINED. Read the user's manual. Have a qualified service person make repairs to gate hardware.
7. The entrance is for vehicles only. Pedestrians must use a separate entrance.
8. **Every gate operator installation MUST have secondary protection devices against entrapment, such as edge sensors and photo beams more in particularly in places where the risk of entrapment is more likely to occur.**
9. SAVE THESE INSTRUCTIONS.

IMPORTANT INSTALLATION INSTRUCTIONS

1. Install the gate operator only when:
   a. The operator is appropriate for the construction of the gate and usage Class of the gate (refer to page 5),
   b. All openings of a horizontal slide gate are guarded or screened from the bottom of the gate to a minimum of 6 feet (1.83 m) above the ground to prevent a 2-1/4 inch (57.2 mm) diameter sphere from passing through the openings anywhere in the gate, and in that portion of the adjacent fence that the gate covers in the open position,
   c. ALL EXPOSED PINCH POINTS ARE ELIMINATED OR GUARDED, AND
   d. GUARDING IS SUPPLIED FOR EXPOSED ROLLERS. .
2. The operator is intended for installation only on gates used for vehicles. Pedestrians must be supplied with a separate access opening. The pedestrian access opening shall be designed to promote pedestrian usage. Locate the gate such that persons will not come in contact with the vehicular gate during the entire path of travel of the vehicular gate.
3. The gate must be installed in a location so that enough clearance is supplied between the gate and adjacent structures when opening and closing to reduce the risk of entrapment. Swinging gates shall not open in to the public access areas.
4. The gate must be properly installed and work freely in both directions prior to the installation of the gate operator. Do not over-tighten the operator clutch or pressure relief valve to compensate for a damaged gate.
5. The gate operator controls must be placed so that the user has full view of the gate area when the gate is moving AND AWAY FROM THE GATE PATH PERIMETER.

⚠ **WARNING! Not Following these instructions may cause severe injury or death.**

IMPORTANT SAFETY INSTRUCTIONS (Continued)

6. Controls intended for user activation must be located at least six feet (6') away from any moving part of the gate and where the user is prevented from reaching over, under, around or through the gate to operate the controls. *Exception:* Emergency access controls only accessible by authorized personnel (i.e. fire, police, EMS) may be placed at any location in the line-of-sight of the gate.
7. The Stop and/or Reset button must be located in the line-of-sight of the gate. Activation of the reset control shall not cause the operator to start.
8. A minimum of two (2) WARNING SIGNS shall be installed, in the area of the gate. Each placard is to be visible by persons located on the side of the gate on which the placard is installed.
9. **For gate operators using non-contact sensors (photoelectric beam or like) in accordance with section 32.1.1 of the UL standard:**
    a. See instructions on the placement of non-contact sensors for each type of application (refer to page 6).
    b. Care shall be exercised to reduce the risk of nuisance tripping, such as when a vehicle, trips the sensor while the gate is still moving, and
    c. One or more non-contact sensors shall be located where the risk of entrapment or obstruction exists, such as the perimeter reachable by a moving gate or barrier (refer to page 6).
    d. For UL compliance: Use Only - Omron: E3K-R10K4-NR-1 // EMX: IRB-RET, IRB-MON // Miller Edge: RG-K-R, PG-K-R100, PG-K-R50, MIM-62
    For ETL compliance: The following can also be used - Viking: FA-XP30-10K // Seco-Larm E-931-33PRGQ, E-936-S45RRGQ, E-931-S50RRGQ, E-960-D90GQ // EMX NIR-50-325
10. **For a gate operator utilizing a contact sensor (edge sensor or like) in accordance with section 32.1.1 of the UL 325 standard:**
    a. One or more contact sensors shall be located where the risk of entrapment or obstruction exists, such as a the leading edge, trailing edge, and post mounted both inside and outside of a vehicular horizontal slide gate (refer to page 6).
    b. One or more contact sensors shall be located at the bottom of a vehicular vertical lift gate.
    c. One or more contact sensors shall be located at the pinch point of a vehicular vertical pivot gate.
    d. A hardwired contact sensor shall be located and its wiring arranged so that the communication between the sensor and the gate operator is not subject to mechanical damage.
    e. A wireless contact sensor such as one that transmits radio frequency (RF) signals to the gate operator for entrapment protection functions shall be located where the transmission of the signals are not obstructed or impeded by building structures, natural landscaping or similar obstructions. A wireless contact sensor shall function under the intended end-use conditions.
    f. One or more contact sensors shall be located on the inside and outside leading edge of a swing gate. Additionally, if the bottom edge of a swing gate is greater than 4 inches (101.6 mm) but less than 16 inches (406 mm) above the ground at any point in its arc of travel, one or more contact sensors shall be located on the bottom edge.
    g. One or more contact sensors shall be located at the bottom edge of a vertical barrier (arm).
    h. For UL compliance: Use only - EMX: WEL-200K // Miller Edge: ME117, ME120, ME123, MG020, MGR20, MGS20, RB-G-K10, MIM-62
    For ETL compliance: The following can also be used - ASO: 25.30, 25.45, 95.20 // Miller Edge: ME110

IMPORTANT SAFETY INFORMATION

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MAINTENANCE

Remove the Power Harness from the Control Board. (refer to page 18)

- Clean and lubricate the turning pins and gate hinges using the recommended lubricant.
- Check that all mounting hardware of the gate operator is properly tighten.
- Ensure that the gate moves freely.
- Check for corroded parts and replace if necessary.
- Check the battery for the following:
  - Battery connections must be free of corrosion.
  - Battery voltage must be 26VDC (fully charged battery).

Reconnect the Power Harness for the Control Board. (refer to page 18)

- Check and confirm the proper operation of all safety devices (photoelectric eye, edge sensors or like).
- Check and confirm the operation of all installed accessories.
- Check and confirm the operation of all special features such as the Intelligent Obstruction Sensor and Hold Open Timer. (refer to pages 22-24)
- Check and confirm the operation of the manual release. (refer to page 7)
- Verify the functionally of the battery backup, or power failure option, by turning off the main power source (115VAC or 230VAC). **DO NOT FORGET TO TURN ON THE MAIN POWER SOURCE AFTER VERIFICATION.**

GENERAL SAFETY PRECAUTIONS

The following precautions are an integral and essential part of the product and must be supplied to the user. Read them carefully as they contain important indications for the safe installation, use and maintenance.

- These instruction must be kept and forwarded to all possible future users of the system.
- This product must be used only for that which it has been expressly designed.
- Any other use is to be considered improper and therefore dangerous.
- The manufacturer cannot be held responsible for possible damage caused by improper, erroneous or unreasonable use.
- Avoid operating in the proximity of the hinges or moving mechanical parts.
- Do not enter the path of the moving gate while in motion.
- Do not obstruct the motion of the gate as this may cause a situation of danger.
- Do not allow children to play or stay within the path of the moving gate.
- Keep remote control or any other control devices out of the reach of children, in order to avoid possible involuntary activation of the gate operator.
- In case of break down or malfunctioning of the product, disconnect from the main power source. Do not attempt to repair or intervene directly, contact only qualified personnel for repair.
- Failure to comply with the above may create a situation of danger.
- All cleaning, maintenance or repair work must be carried out by qualified personnel.
- In order to guarantee that the system works efficiently and correctly it is important to have the manufacturer's instructions on maintenance of the gate and operator carried out by qualified personnel.
- In particular, regular checks are recommended in order to verify that the safety devices are operating correctly.

All installation, maintenance and repair work must be documented and made available to the user.

IMPORTANT SAFETY INFORMATION

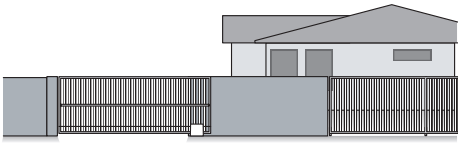
⚠ CAUTION: To Reduce the Risk of Fire or Injury to Persons:

UL 325 Gate Operator Classifications

GLOSSARY

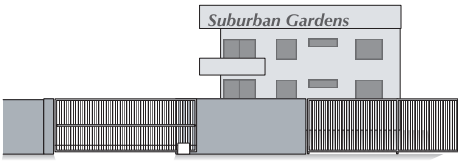
RESIDENTIAL VEHICULAR GATE OPERATOR

CLASS I - A vehicular gate operator (or system) intended for use in garages or parking areas associated with a residence of one-to four single families.



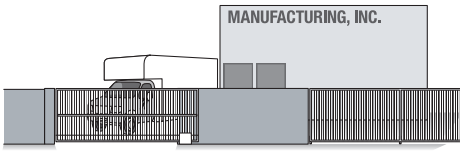
COMMERCIAL/GENERAL ACCESS VEHICULAR GATE OPERATOR

CLASS II – A vehicular gate operator (or system) intended for use in a commercial location or building such as a multi-family housing unit (five or more single family units), hotel, garages, retail store, or other building servicing the general public.



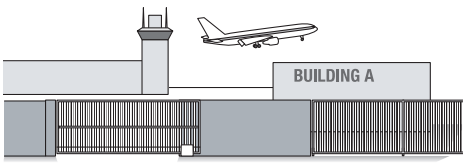
INDUSTRIAL/LIMITED ACCESS VEHICULAR GATE OPERATOR

CLASS III – A vehicular gate operator (or system) intended for use in an industrial location or building such as a factory or loading dock area or other locations not accessible by or intended to service the general public.



RESTRICTED ACCESS VEHICULAR GATE OPERATOR

CLASS IV – A vehicular gate operator (or system) intended for use in a guarded industrial location or building such as an airport security area or other restricted access locations not servicing the general public, in which unauthorized access is prevented via supervision by security personnel.



Install the gate operator only when:
The operator is appropriate for the construction of the gate and the Usage Class of the gate.

IMPORTANT SAFETY INFORMATION

⚠ WARNING! Not Following these instructions may cause severe injury or death.

Monitored Entrapment Protection Requirements

IMPORTANT: MONITORED PROTECTION MUST BE INSTALLED

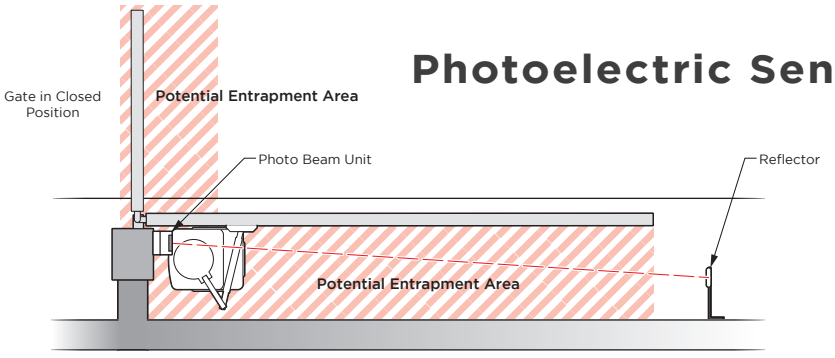
- **REQUIRED BY UL 325, an approved MONITORED entrapment protection sensor is REQUIRED to be installed in all areas accessible to potential entrapment and pinch points.**
- For a horizontal swing gate operator, at least one Monitored External Entrapment Sensor is required in each direction of travel. Except, if there is no entrapment zone in one direction of travel, it is not required to have a Monitored Entrapment sensor for that direction of travel.
  - ⚠ If there is a possible entrapment zone in the open direction, an external sensor MUST be connected to the "UL" input or the installation will not comply with UL 325.
  - ⚠ An external sensor connected to the "Re-Open" input terminal will protect against entrapment ONLY in the closing direction.
- The installed sensor MUST be **"10K Resistor Based".**
- You may connect up to FOUR monitored sensors, wired in parallel, to either the "UL" and/or "Re-Open" terminals, for a total of 8 monitored sensors.
- **Failure to install the required monitored entrapment protection sensor(s) may render the gate operator INOPERABLE. The gate can be moved manually. Refer to page 7.**
- Consult the installation manual of the sensor for detailed information about the usage, installation and maintenance.
- Use only UL and/or ETL Recognized Edge Sensors and Photoelectric Sensors. Refer to pg 3.

SWING GATE ENTRAPMENT ZONE – Locations between a moving gate or moving, exposed operator components and a counter opposing edge or surface where entrapment is possible up to 1.8 m (6 ft) above grade. Such locations occur if during any point in travel:

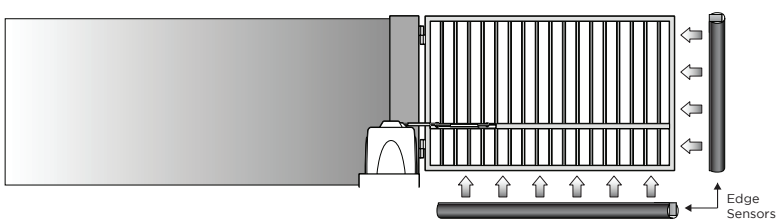
a. The gap between the bottom of a moving gate and the ground is greater than 101.6 mm (4 in) and less than 406 mm (16 in); or

b. The distance between the center line of the pivot and the end of the wall, pillar, or column to which it is mounted when in the open or closed position exceeds 101.6 mm (4 in). Any other gap between a moving gate and fixed counter opposing edges or surfaces or other fixed objects is less than 406 mm (16 in) (examples are walls, curbs, berms or other immovable objects).

Photoelectric Sensor (non-contact sensor)



Edge Sensor (contact sensor)



IMPORTANT SAFETY INFORMATION

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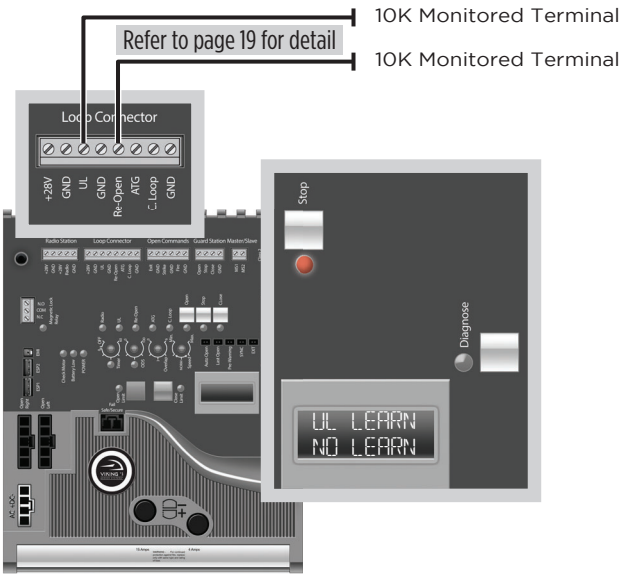
Monitored Entrapment Protection Installation

⚠ **IMPORTANT:** A minimum of one Monitored External Entrapment Sensor is required to be connected to the UL terminal OR the Re-Open terminal. If there is a possible entrapment zone in the open direction, an external sensor MUST be wired to the "UL" input or the installation will not comply with UL 325.

"UL" Protects against entrapment in both the opening and closing directions. Input will reverse the gate momentarily in the opposite direction it was traveling. Refer to page 19.

"Re-Open" Protects against entrapment in the closing direction ONLY. Input will reverse the gate all the way to the Open Limit. Refer to page 19.

STEP 1: Connect the monitored entrapment protection sensor(s) to the Viking Control Board.



STEP 2:

Execute the Learn Process:

- Press and release the "Diagnose" button until you see UL LEARN NO LEARN on the LCD Display.
- Press and hold the "Stop" button.
- Toggle the "Diagnose" button once.
- The number of Monitored sensors connected to the "UL" or "Re-Open" terminals will now be displayed.

EXAMPLE: UL LEARN
UL2 RO1

UL SENSOR ERRORS:

If a problem occurs with one of the monitored entrapment sensors, the "Stop" LED will illuminate and an ERR message will be displayed, indicating which input terminal(s) the sensor is connected to.

TERMINAL:	"UL"	"Re-Open"	"UL" & "Re-Open"
ERROR MESSAGE:	ERR SENS UL	ERR SENS RO	ERR SENS UL RO

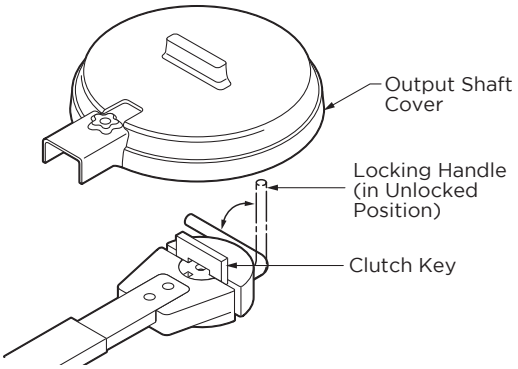
Manual Release

When manual operation is required:

1. Remove the "Output Shaft Cover" or Hat.
2. Lift the "Manual Release Handle".
3. Remove the "Clutch Key".

To resume normal operation:

1. Align the notches on the Output Shaft to the clutch and reinstall the Clutch Key.
2. Push the Manual Release Handle down, back to the locked position. **Refer to page 15 for more details.**



IMPORTANT SAFETY INFORMATION

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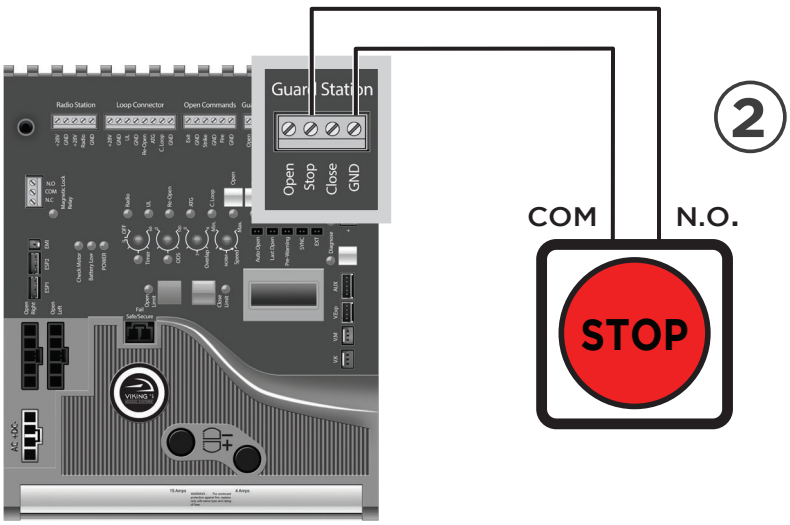
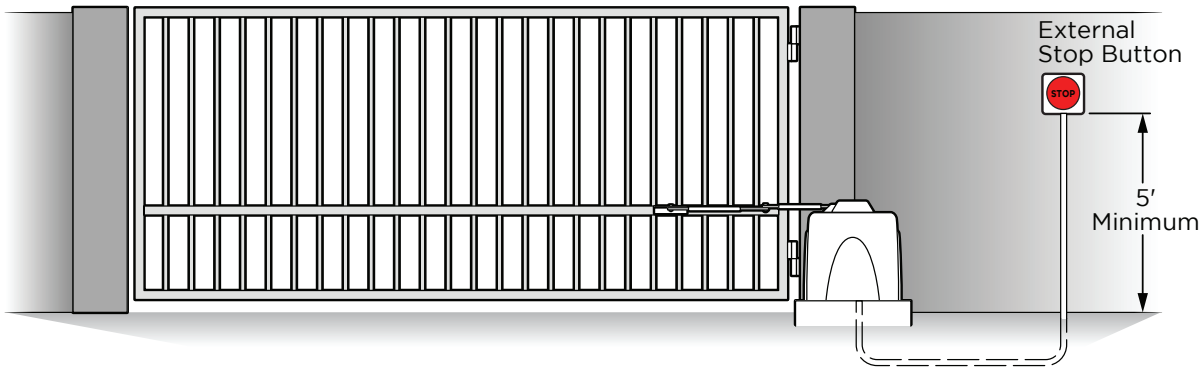
Audible Alarm Reset Switch Installation

Manual Reset for the Audible Alarm

- UL 325 standard requires an audible alarm to sound after two consecutive events detected by the inherent entrapment protection of the gate operator (obstruction sensor).
- The audible alarm will continue to sound for 5 minutes or until a stop command is actuated.
- The Stop command can be actuated in two different forms:
  1. Using the Built in Stop switch on the Control Board or;
  2. Using an External Stop button within the sight of the gate, away from moving parts of the gate and out of reach of children.
     a. Controls intended for user activation must be located at least six feet (6') away from any moving part of the gate and where the user is prevented from reaching over, under, around or through the gate to operate the controls. Outdoor or easily accessible controls shall have a security feature to prevent unauthorized use.
     b. The Stop and/or Reset button must be located in the line-of-sight of the gate. Activation of the reset control shall not cause the operator to start.





IMPORTANT SAFETY INFORMATION

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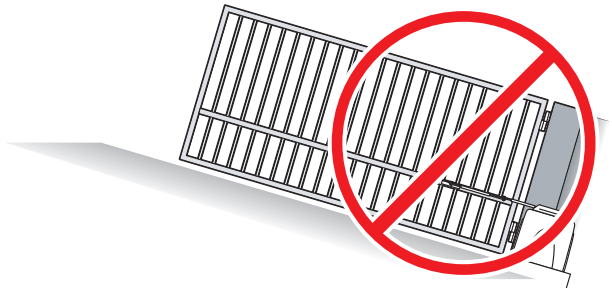
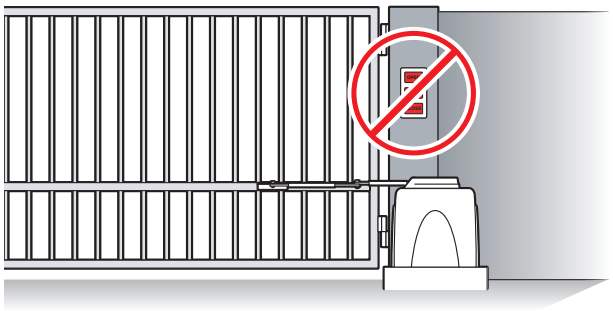
DO NOT allow pedestrian use of this gate



DO NOT install the gate operator to lift gates

Locate Control Buttons

- Within sight of the gate,
- At a minimum height of 5 feet so small children are not able to reach it; and
- At least 6 feet away from all moving parts of the gate.

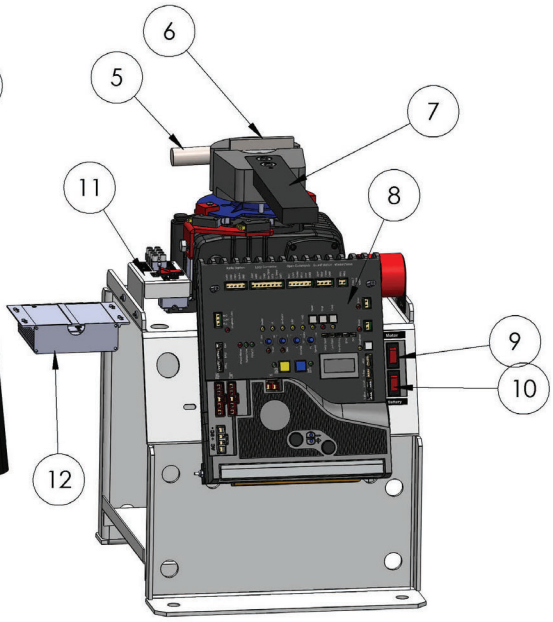


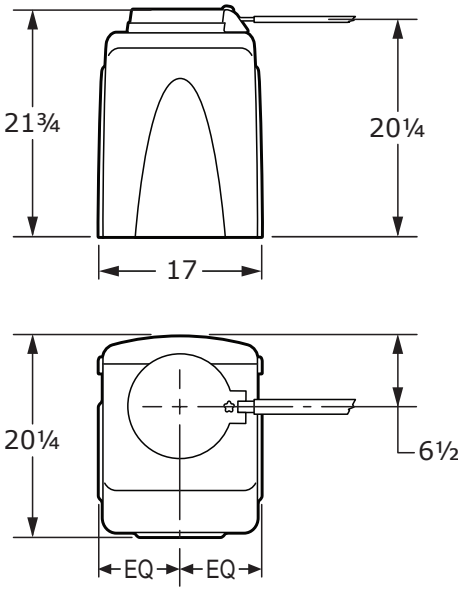
Warning Placard Installation

- All Warning Placards must be installed where visible in the area of the gate.
- A minimum of two placards shall be installed.
- A placard is to be installed in the area of each side of the gate and be visible.

SPECIFICATIONS

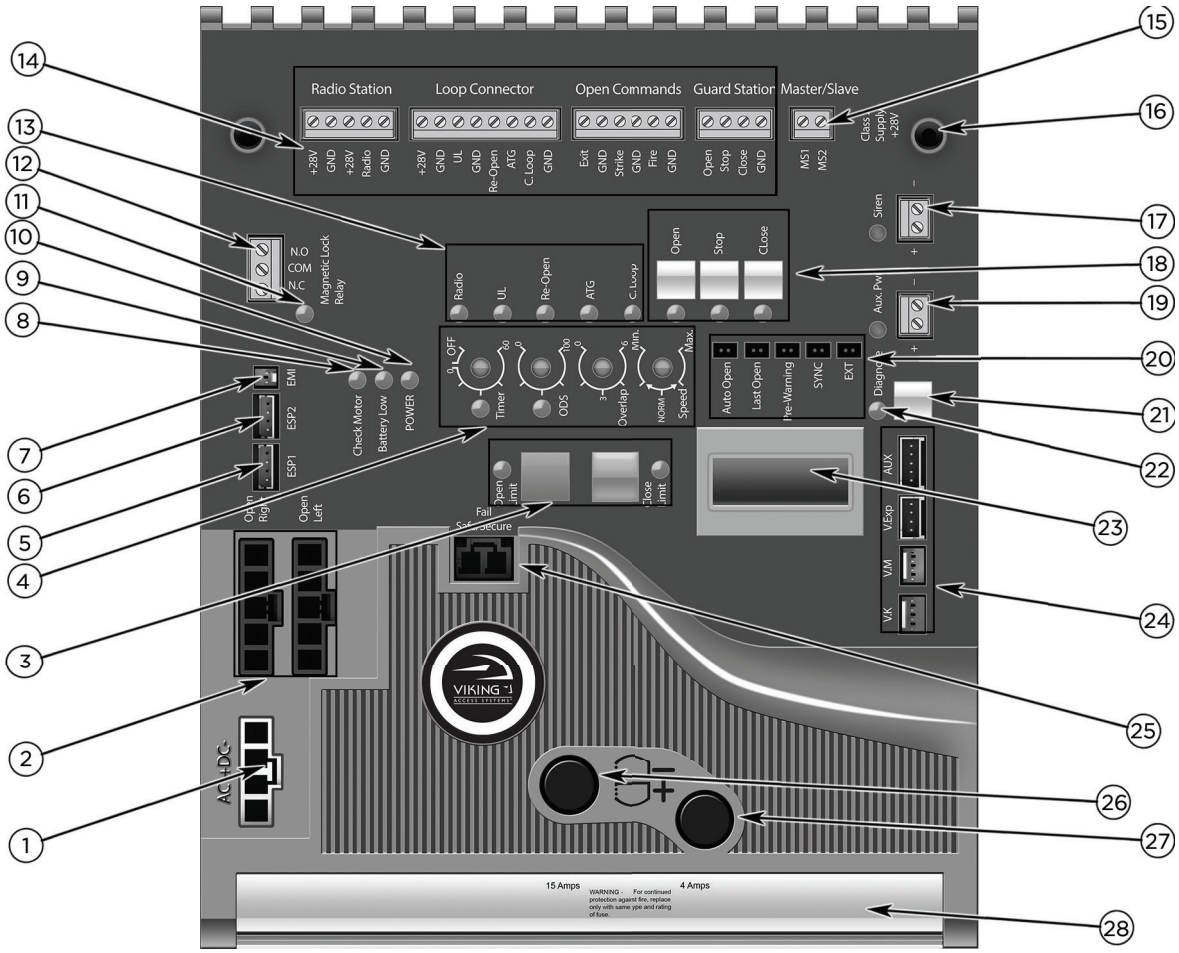
SPECIFICATIONS			
Max Gate Length	14 Feet	Solar Wattage Maximum	40W
Max Gate Weight	700 lbs	Solar Voltage Nominal	**12V**
UL 325 Classification	Class I *refer to page 5	Solar Voltage Maximum	29V
Duty Cycle	100%	Battery Voltage Nominal	12V
Operating Temperature	-4°F (-20°C) to 160°F (71°C)	Battery Capacity Maximum	35Ah
Main Power Source	**12V** SOLAR	Battery Voltage Minimum	8V
Operating Voltage	24VDC	Charger Load Current	3.0A
Output Voltage	24VDC	Motor Current Draw - Typical	5.0A
Accessory Current Maximum	750mA	Power Consumption - Sleep	19mA





1. COVER BOLTS
2. OUTPUT SHAFT COVER (HAT)
3. OUTPUT SHAFT KNOB
   secures Hat; remove to access manual release
4. MAIN COVER ASSEMBLY
5. MANUAL RELEASE HANDLE
   releases the clutch to allow for manual operation
6. CLUTCH KEY
   install if application does not require clutch to slip; remove to manually operate the gate
7. OUTPUT ARM
   connects the Arm Assembly to Clutch & Handle Assembly
8. SOLAR CONTROL BOARD
9. MOTOR SWITCH
   discontinues power to the motor; also serves as a breaker that will self-trip to protect the motor circuitry
10. POWER SWITCH
    discontinues all power to the control board
11. SOLAR TERMINAL BLOCK ASSEMBLY
    connections for solar panels and battery
12. SOLAR CHARGER
    regulates and distributes solar power

CONTROL BOARD REFERENCES



1. POWER HARNESS CONNECTOR
   provides power to the Control Board. pg 18
2. "OPEN LEFT" & "OPEN RIGHT"
   provides power to the motor. pg 20
3. LIMIT SETUP BUTTONS
   available for future developments.
4. FEATURE ACTIVATION TRIM POTS
   activate and set features. pg 22
5. "EPS1" CONNECTOR
   communication for Viking Solar Charger.
6. "EPS2" CONNECTOR
   available for future developments.
7. EMI BOARD CONNECTOR
   not applicable to this model.
8. "CHECK MOTOR" Status LED
   indicates motor power status. pg 34
9. "BATTERY LOW" Status LED
   indicates battery power status. pg 34
10. "POWER" Status LED
    Control Board power status. pg 18, 34
11. "MAGNETIC LOCK RELAY" Status LED
    status of this on-board relay. pg 34
12. "MAGNETIC LOCK RELAY" Terminal Block
    connect electric locks here. pg 34
13. INPUT STATUS LEDs
    indicates input status. pg 34-35
14. ACCESS CONTROL TERMINAL BLOCKS
    accessory connections. pg 26-33
15. "PRIMARY/SECONDARY" Terminal Block
    wired Primary/Secondary. pg 21
16. CONTROL BOARD MOUNTING HOLES
    secures and grounds the Control Board.
17. "Siren" Terminal Block
    Vikings UL Siren is connected here.
18. ON-BOARD 3 BUTTON STATION
    controls the gate during set up.
19. "AUX. PWR" Terminal Block
    used for solar applications & in-motion warning devices. pg 18, 23
20. FEATURE ACTIVATION PIN HEADERS
    activate features by placing a jumper onto the pin headers. pg 23
21. "DIAGNOSE" Button
    allows you to navigate through the Diagnostics LCD Display. pg 36-39
22. "DIAGNOSE" LED
    informs that errors have been detected and available on LCD Display. pg 38
23. LCD DIAGNOSTICS DISPLAY
    provides error messages, diagnostics and operator status information. pg 36-39
24. EXPANSION PRODUCT CONNECTIONS
    connections for additional products from Viking Access Systems. pg 21, 44
25. "FAIL SAFE/SECURE" Jumper
    available for future developments
26. FUSE HOLDER - 15 AMP
    for motor circuit.
27. FUSE HOLDER - 4 AMP
    not applicable to this model.
28. HEAT SINK
    secures the control board and dissipates heat.

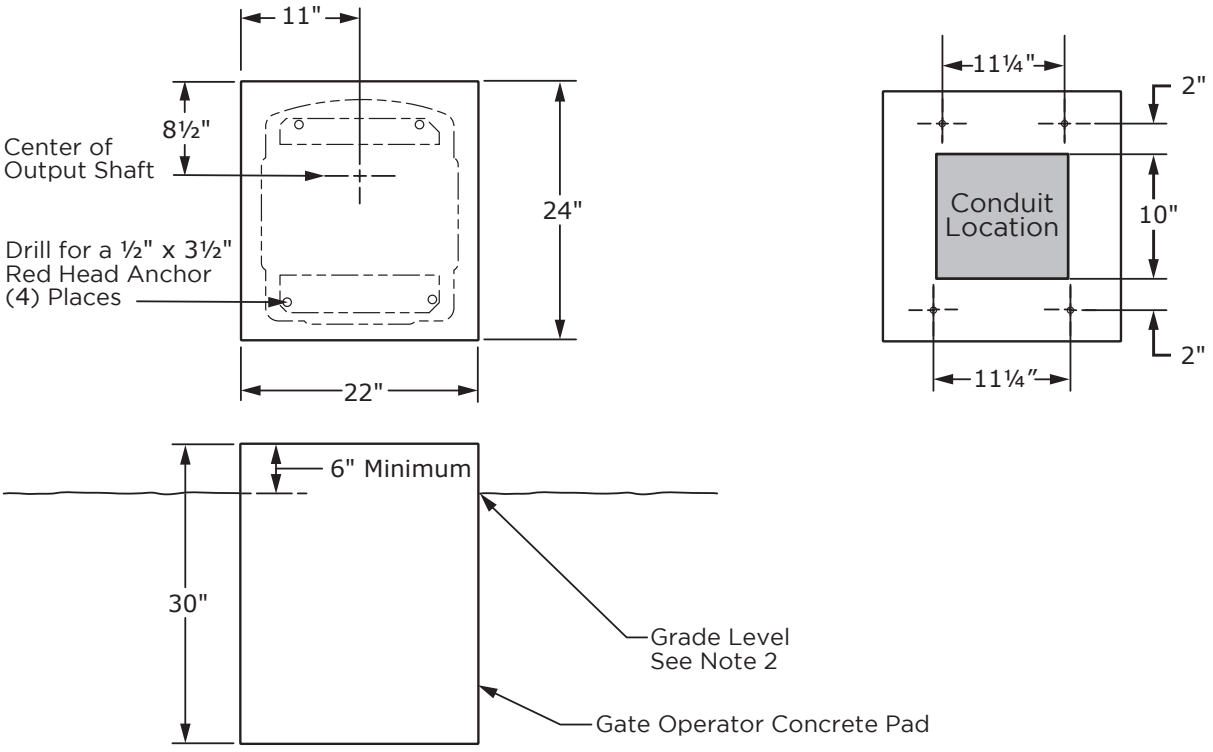
GATE OPERATOR INSTALLATION

Concrete Pad Option

1. Follow the local building code to determine the required depth of the concrete pad.
2. Pad measurements recommended by Viking Access Systems are at least 24” long, 22” wide and 30” deep to ensure the stable operation of the operator, and a minimum of 6” above level grade to avoid any flooding of the machinery.
3. Provide a sufficient number of conduit pathways for all low power accessories such as loop detector leads, maglock, non-contact sensors, contact sensors, safety and other commands. Also provide conduit for the power supply to the operator.

⚠ DO NOT run low voltage and high voltage wiring in the same conduit.

⚠ Provide at least 12” separation between low and high voltage conduits.



Post Mounting Option

TIP: The operator can be post mounted to be elevated above snow and flood lines.

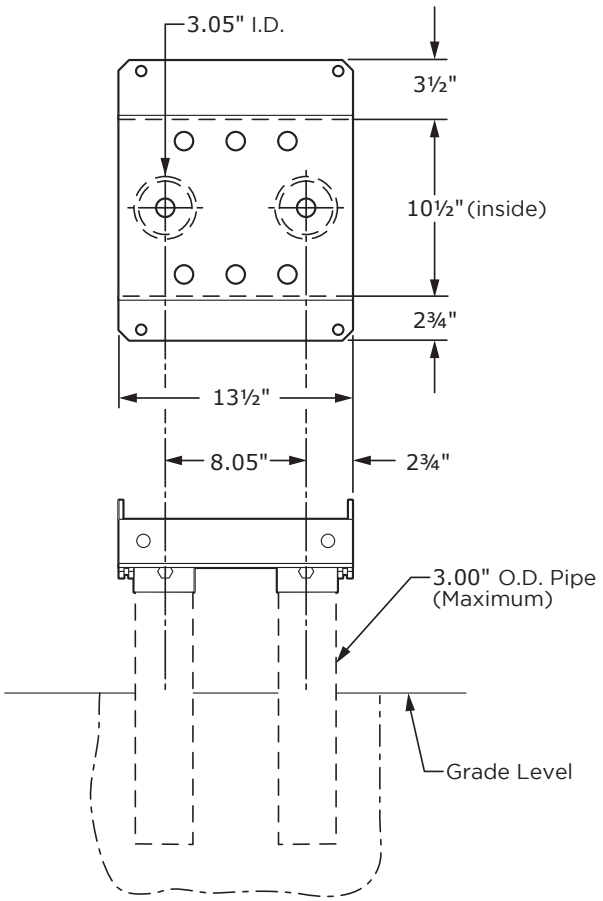
1. Consult the local building codes for the depth and concrete requirements.
2. Maximum 3.00” OD pipe.
3. Provide a sufficient number of conduit pathways for all low power accessories. Also provide conduit for the power supply to the operator.

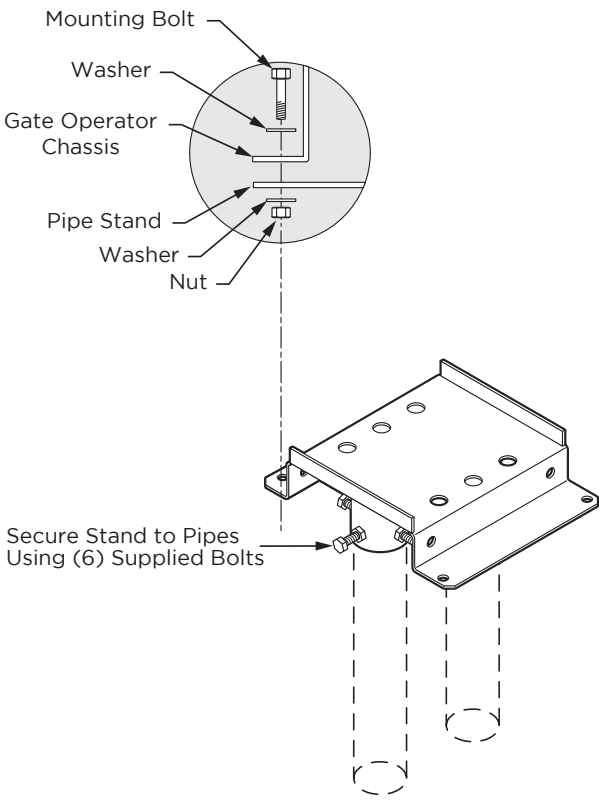
⚠ DO NOT run low voltage and high voltage wiring in the same conduit.

⚠ Provide at least 12” separation between low and high voltage conduits.

REQUIRED ADD-ON: PART# VA-F1PS

- Main pieces made of 1/4” thick material
- All mounting hardware is included
- Posts and U-Bolts are not supplied



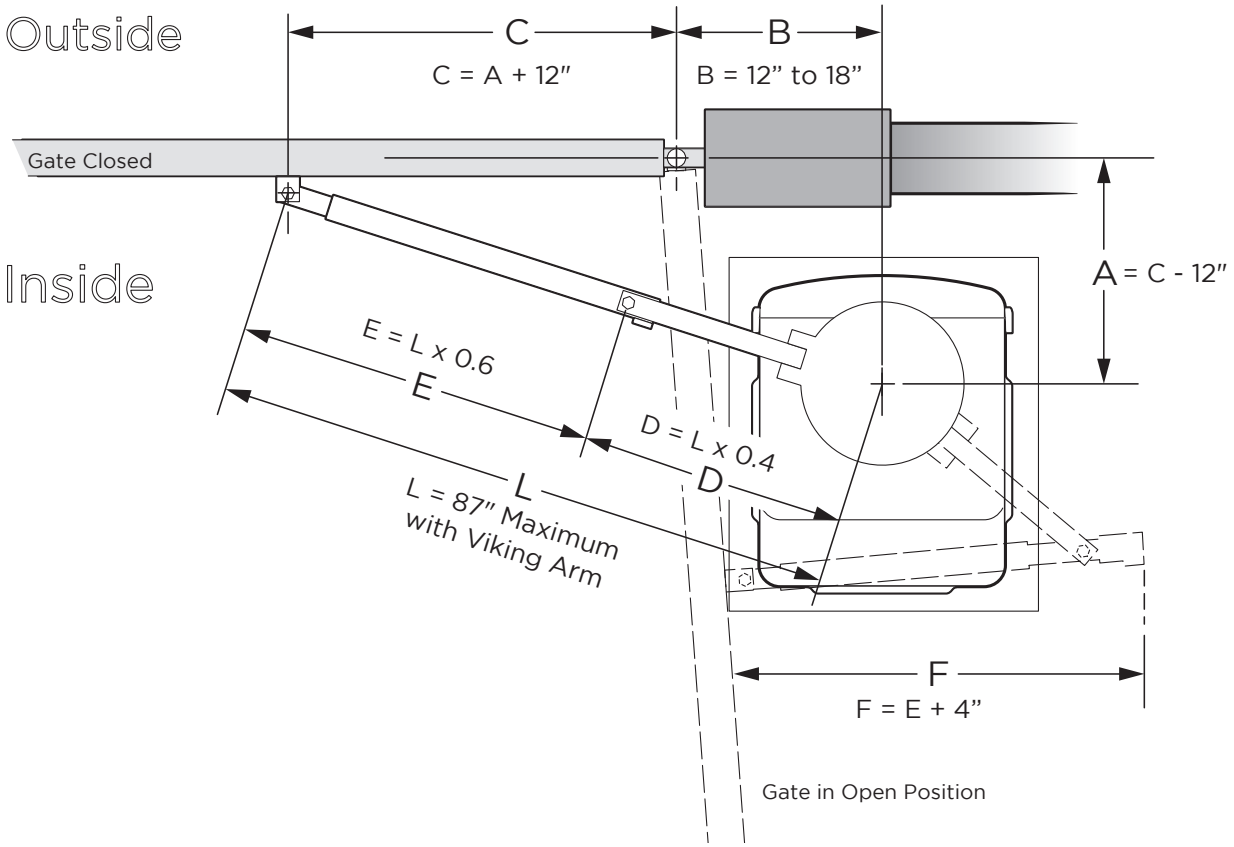


GATE OPERATOR INSTALLATION

Operator Positioning

⚠ **IMPORTANT:** Swing Gates must not open into public access areas.

The gate must be installed in a location so that enough clearance is supplied between the gate, while opening and closing, and adjacent structures to reduce the risk of entrapment.

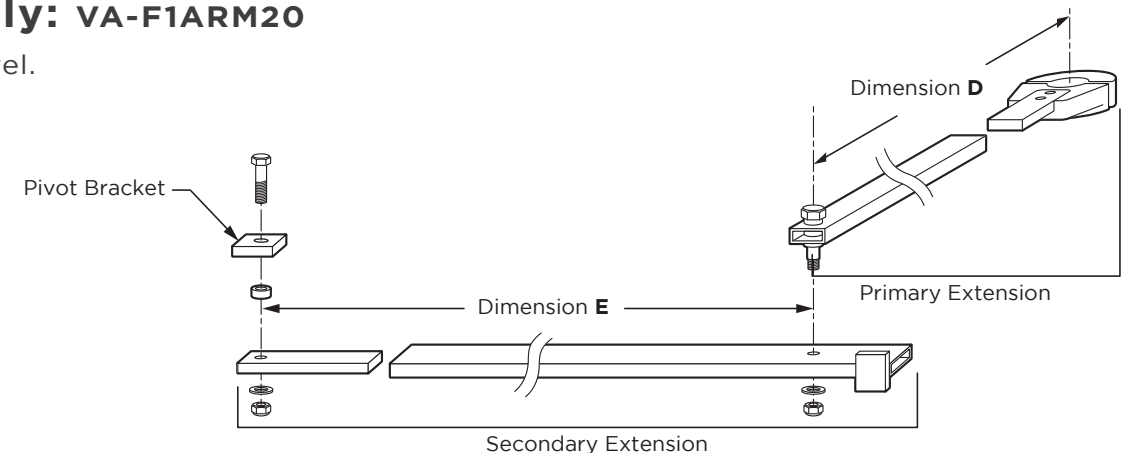


⚠ TECHNICAL TIPS: Operator and Arm Geometry

- Increasing "C" dimension provides better gate control and stability by reducing the effects of inertia and deceasing the gate leverage against the operator.
- Following to the geometrical formulas and relationships provided is recommended.

Arm Assembly: VA-F1ARM20

Gate must travel level.

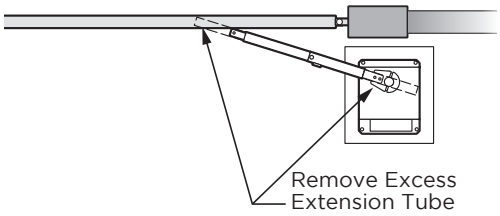


GATE OPERATOR INSTALLATION

⚠ **IMPORTANT:** When attaching the Arm Assembly to the gate, if the "Gate Bracket" is not welded to a frame member that runs the full length of the gate, the operator may damage the gate. Do not attach the Gate Bracket to only a few pickets.

STEP 1

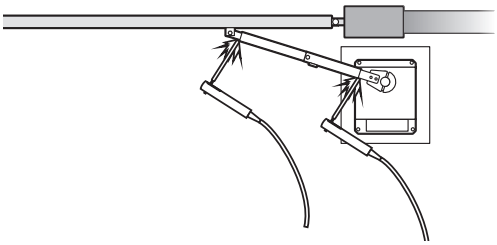
Install the Clutch and cut the Arm Assembly to achieve the desired dimensions for "D" and "E" according to the formulas provided.



⚠ **TIP:** Leave some additional material when cutting the Arm Assembly to allow for adjustment.

STEP 2

With the gate at the closed, install the Arm Assembly. Check that the dimensions correspond accordingly to the formulas provided.

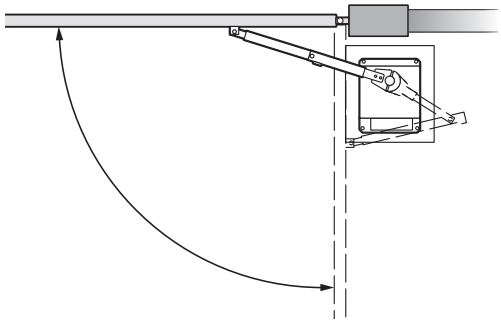


⚠ **TIP:** Use C-clamps or tack-weld the Arm assembly in place until Step 3 has been completed.

STEP 3

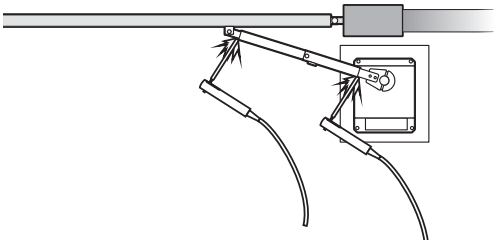
With the Clutch installed and released, manually move the gate to both limits. Verify the following:

1. The gate reaches the desired limits.
2. The Arm does not bind at any point.



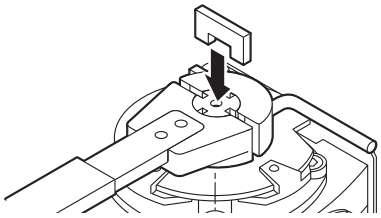
STEP 4

Once satisfied with the installation and movement of the gate, weld the arm pieces securely. Paint the Arm to protect against rusting.



STEP 5

Rotate the Clutch until it lines up with the notches on top of the Output Shaft and insert the Clutch Key.

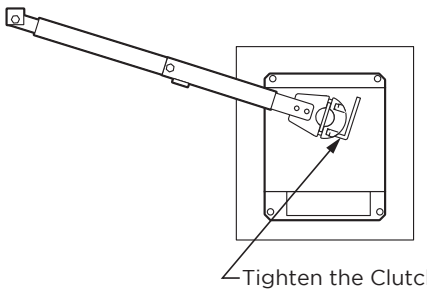


STEP 6

Verify the Clutch is adjusted properly.

- Both sides adjusted **evenly**.
- Handle is locked, **by hand**, and positioned horizontally at 0°.

With the Clutch Key removed, the Clutch should not slip with moderate force applied to the gate.

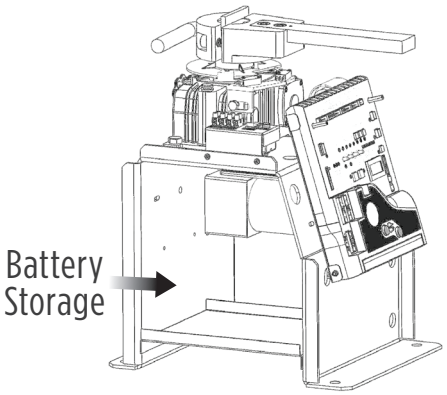


ELECTRICAL INSTALLATION

SAVE THESE INSTRUCTIONS - This manual contains important instructions for the R-6s model gate operator that shall be followed during installation and maintenance of the charge controller.

Battery Selection

- Battery is sold separately.
- Use only UL recognized 12V Sealed Lead Acid (SLA)
- 35Ah Maximum battery capacity.



Battery Care and Location

- Use at least 12AWG wire, rated 90°C or better.
- A 35Ah battery can be stored on the chassis of the operator, below the control board.
- Ensure the battery terminals will maintain a 1/4" spacing from all other circuits and metal parts.
- Do not dispose of the battery in fire. The cells may explode. Check with local codes for possible disposal instructions.
- Do not open or mutilate the battery. Released electrolyte is corrosive and may cause damage to the eyes or skin. It may be toxic if swallowed.
- Exercise care in handling batteries in order not to short the battery with conducting materials such as rings, bracelets and keys.
- CAUTION - A battery can present a risk of electrical shock, burn from high short circuit current, fire or explosion from vented gasses. Observe proper precautions.
- Observe proper polarity orientation between the battery and charging circuit.

Solar Panel Selection

- Solar panel(s) are sold separately.
- Use only UL Listed 12V solar panel(s), such as Viking part #:

Wattage	Viking Part#	Open-Circuit Voltage	Short-Circuit Current
40 Watts	VA-SO40W	21.8V	2.57A

⚠ **Important:** The number of cycles achieved daily is dependent on many factors, including current draw of the motor and accessories, and local solar radiation data. **If more specific information is needed please consult with Viking Access Systems. For more information regarding solar energy refer to:** *http://rredc.nrel.gov/solar/pubs/redbook/*

ELECTRICAL INSTALLATION

Solar Panel Care and Location

- Where it will receive maximum sunlight throughout the year.
- Avoid trees and buildings or obstructions, which could cast shadows on the panel.
- South facing and tilted at an inclined angle that is equal to latitude.
- If dirt build-up becomes excessive, clean the glass with a soft cloth using a mild detergent and water.
- Install solar panels in the following conditions:
  - Operating temperature: -40°F to 185°F
  - Humidity: Below 85RH%
  - Wind pressure: Below 50.12lb / ft² (2400Pa)
  - Snow load pressure: Below 112.76lb / ft² (5400Pa)
- DO NOT install the solar panel near open flames or flammable materials.
- DO NOT install the solar panel where there is a risk of being immersed in water or continually exposed to water from a sprinkle, fountain, etc..

Solar Panel Safety Precautions

⚠ Installation must be performed by a qualified technician.

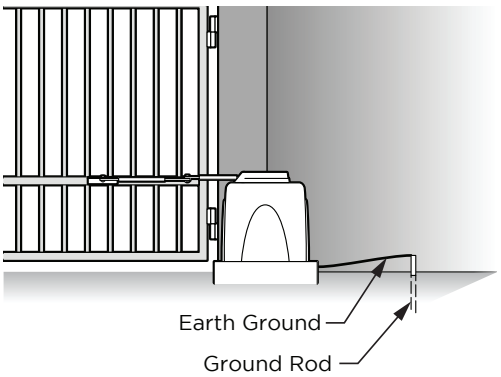
- Before installing your system, contact local authorities and determine the necessary permit, installation and inspection requirements.
- Follow all local codes and guidelines.
- To reduce the risk of electrical shock or burns, the solar panel must be covered with an opaque material during installation.
- Do not touch live terminals with bare hands as they can present a risk of electrical shock, burn or fire.

Solar Panel Installation (per article 690 of ANSI/NFPA 70)

- Use appropriate methods to mount the solar panel. Fall of the panel from high places will cause death, injury or damage.
- The solar panel must be mounted on a post with a supporting structure to support wind and snow loads rated for use by the appropriate local or civil codes.
- Use stainless steel washers between the panel and the supporting frame to prevent electrolysis corrosion.
- Use conduit and the appropriate wire type for outdoor applications.
- Properly ground solar panel and operator according to NEC code.
- Use the appropriate wire size according to distance and the maximum power (Watt) rating of the solar panel, or panels combined.
- Use at least 16 AWG photovoltaic cable or 90°C, sunlight and moisture resistant direct burial cable or better.
- WARNING - This charge controller must be used with an external GFDI device as required by article 690 of the National Electric Code for the installation location.

Tips for proper ground installation:

- Use a ground rod to provide a ground reference.
- Consult your city code and be aware of under-ground services in the site of the gate operator to prevent inconveniences.
- Always use a single bonding point for grounding.
- All ground wires must be as short and as thick as possible.
- Prevent unnecessary turns or loops in all ground wires.



ELECTRICAL INSTALLATION

SOLAR POWER CONNECTIONS

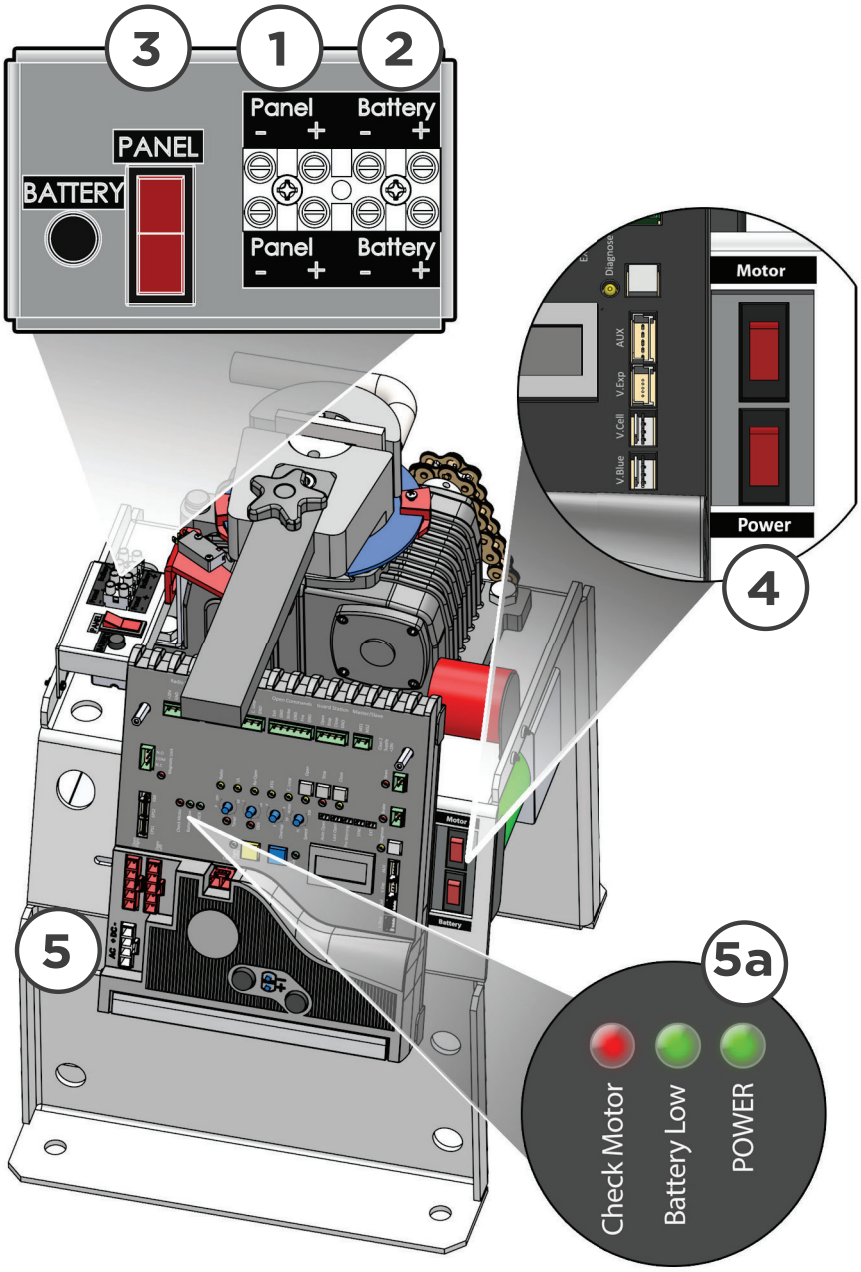
STEP 1 Connect the 12V Solar Panel to the terminals labeled “PANEL”.
⚠ **Caution: Ensure correct polarity**

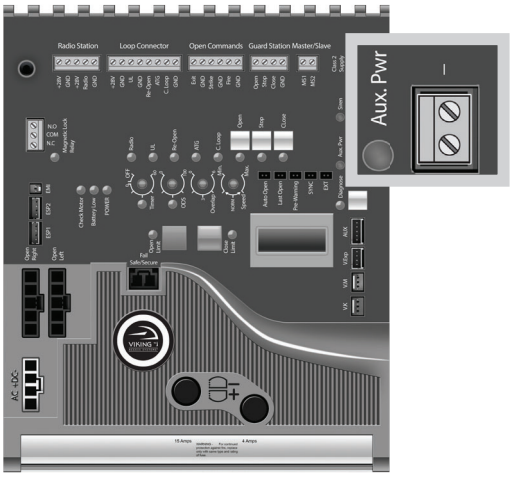
STEP 2 Connect the 12V Battery to the terminals labeled “Battery”.
⚠ **Caution: Ensure correct polarity**

STEP 3 Turn the “PANEL” switch to the “RESET” position.

STEP 4 Turn the “POWER” switch to the “RESET” position.

STEP 5 Connect the Power Harness and verify the “POWER” LED **5a** is illuminated solid.





⚠ Power Saving Tip

The Solar VFlex Control Board shuts down power at the “Aux. Pwr” Terminal when the board is in sleep mode.

To save energy, get the power for your non-essential devices (such as photo beams) from this terminal.

⚠ **IMPORTANT:** The number of cycles achieved daily is dependent on many factors, including local solar radiation data and power consumption of the motor and accessories. It is very important that you consider this when using solar power.

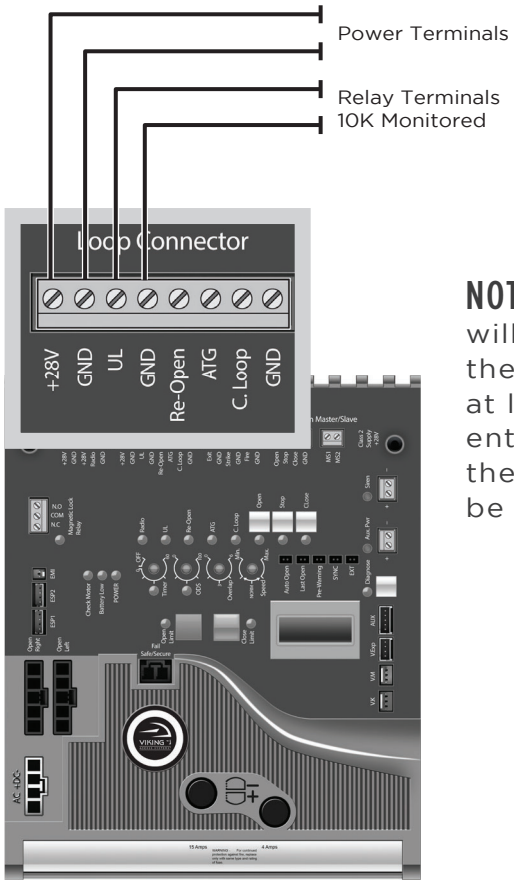
MONITORED UL SENSOR CONNECTIONS

UL (Monitored Input Terminal)

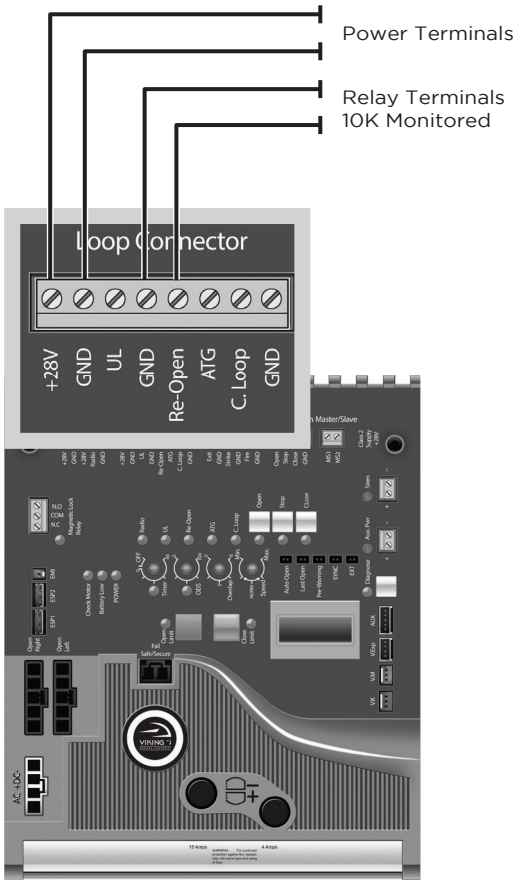
The “UL” input terminal protects against entrapment in both the opening and closing directions. Input will reverse the gate momentarily in the opposite direction it was traveling when a connected device it triggered. Pages 6-7.

Re-Open (Monitored Input Terminal)

The “Re-Open” input terminal protects against entrapment in the closing direction ONLY. Input will reverse the gate all the way to the Open Limit when a connected device it triggered. Pages 6-7.



NOTE: The “Stop” LED will be illuminated if there is a failure with at least one monitored entrapment sensor and the gate operator will be rendered inoperable.



Check for proper operation:

When a connected device is triggered, the “UL” LED will illuminate and, if more than one Monitored device connected, the “Stop” LED will flash rapidly to indicate an input.

⚠ If more than one Monitored device is connected to this terminal, the “UL” LED will be illuminated. This alone is inconsequential.

Check for proper operation:

When a connected device is triggered, the “Re-Open” LED will illuminate and, if more than one Monitored device connected, the “Stop” LED will flash rapidly to indicate an input.

⚠ If more than one Monitored device is connected to this terminal, the “Re-Open” LED will be illuminated. This alone is inconsequential.

⚠ **TECHNICAL TIP:** For more information regarding accessory connections to the Control Board and individual input terminal functions, refer to pages 26-27.

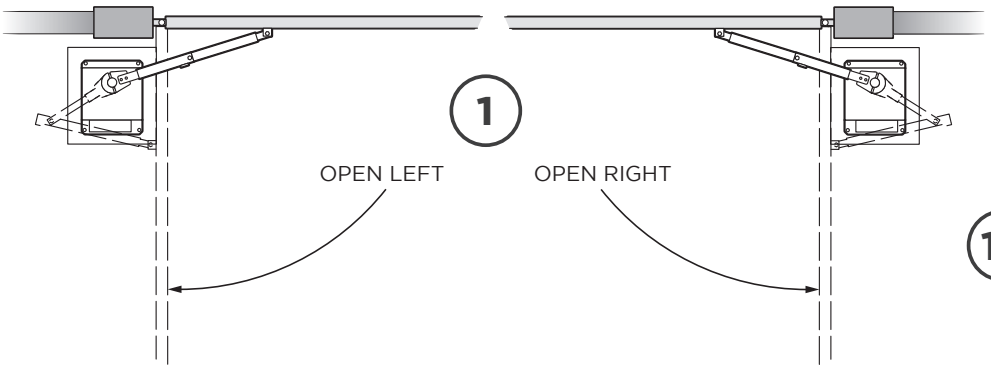
LIMITS SETUP

⚠ **IMPORTANT:** This gate operator uses mechanical limit switches. Therefore, the limits cannot be set electronically by the Control Board. The Limit Buttons on the Control Board have been rendered inactive.

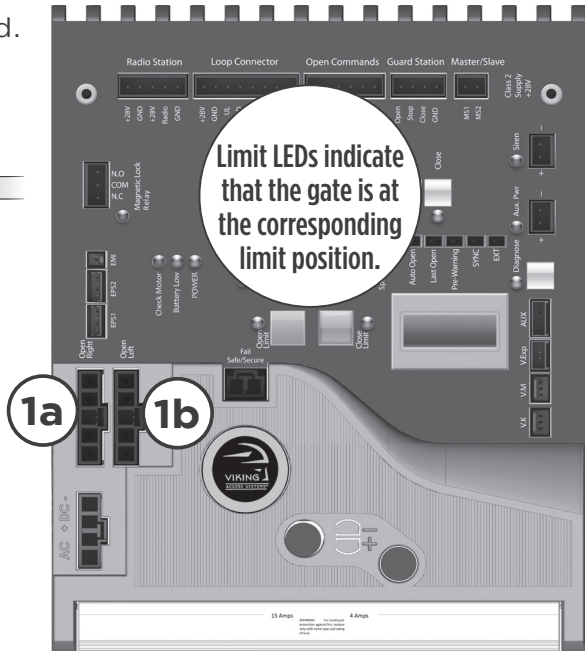
STEP 1 Connect the "Limit Switch Harness" to the Control Board.

a. "OPEN RIGHT" Connector if the gate opens Right.

b. "OPEN LEFT" Connector if the gate opens Left.



Gate OPENS to the LEFT	Gate OPENS to the Right
Left Limit Switch = Close Limit	Left Limit Switch = Open Limit
Right Limit Switch = Open Limit	Right Limit Switch = Close Limit



STEP 2

At the "Limit Cam & Holder" assembly:

a. Loosen screws on both of the "Limit Cams".

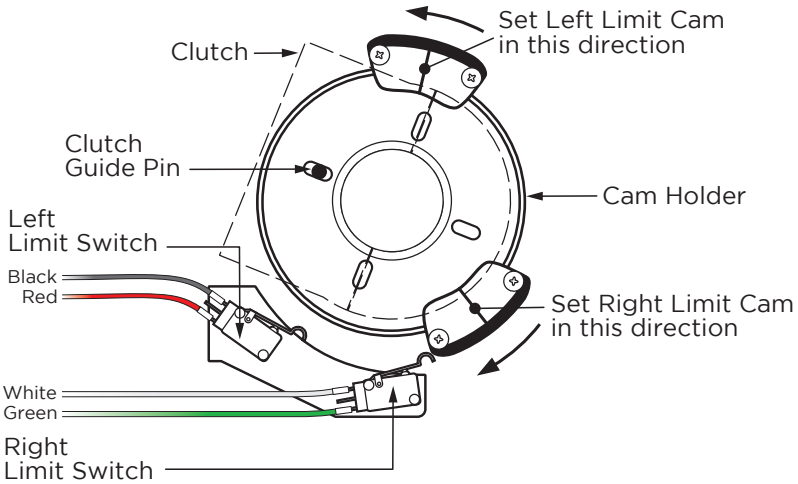
b. With the Articulating Arm and "Clutch" installed, insure that the "Clutch Guide Pin" is inserted into one of the four holes on the "Cam Holder".

c. Move the gate manually to the desired closed limit position and adjust the nearest "Limit Cam" to actuate the corresponding "Limit Switch".

d. Slightly tighten the Limit Cam Screws.

e. Repeat Step 2c & 2d for the desired open limit position.

f. Run the gate 2 full cycles before confirming your limit settings. Adjust accordingly if required.



NOTE: Referring to Step 2b. The "Cam Holder" contains four (4) Guide Pin holes for convenience. It is recommended to mark the hole used for future reference if needed.

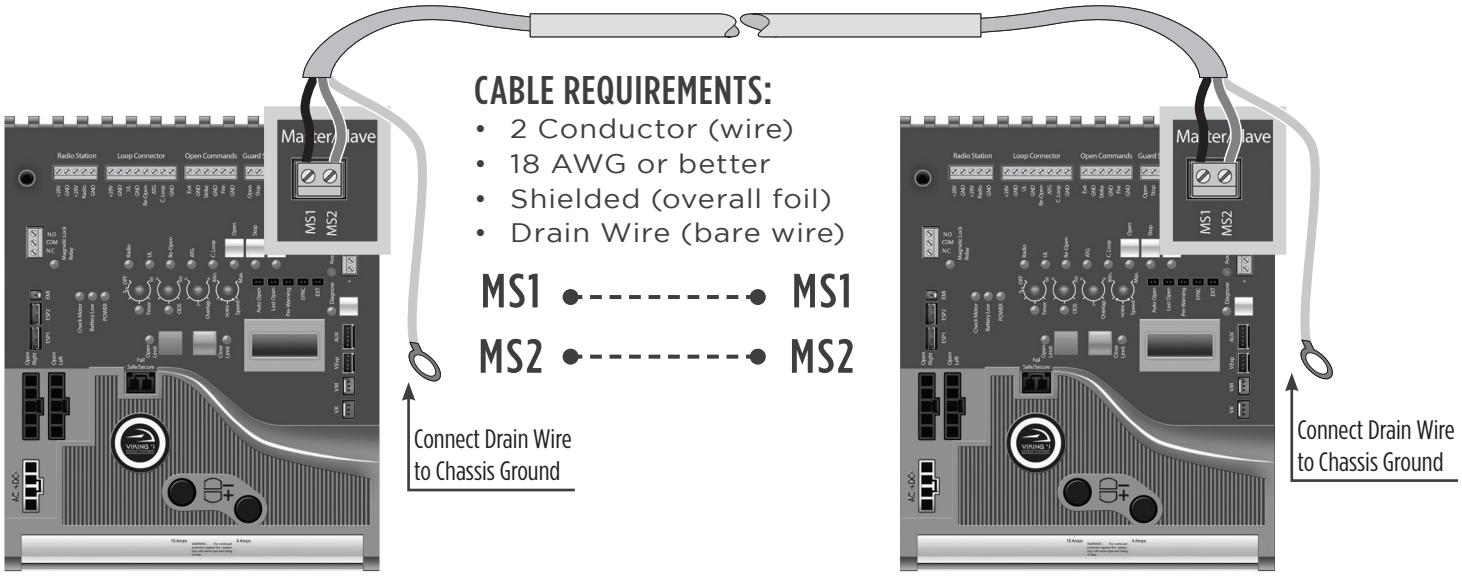
⚠ **TECHNICAL TIP:** Each Limit LED will illuminate solid when the corresponding limit switch is actuated. Several LEDs will flash simultaneously when both Limit Switches are actuated at the same time or may indicate a problem with the limit switches or wires.

PRIMARY/SECONDARY SETUP

Two Wire Communication

⚠ **IMPORTANT:** DO NOT run the Primary/Secondary communication cable in the same conduit or within 12” of 115 - 230V power supply cables.

⚠ **Technical Tip:** DO NOT set the “Timer” and/or “Overlap” features on both operators Control Boards. Only turn these features on at the Primary Control Board.



Step 1

Connect shielded cable to “Primary/Secondary” connectors at the control boards

Step 2

At the Primary Operator:

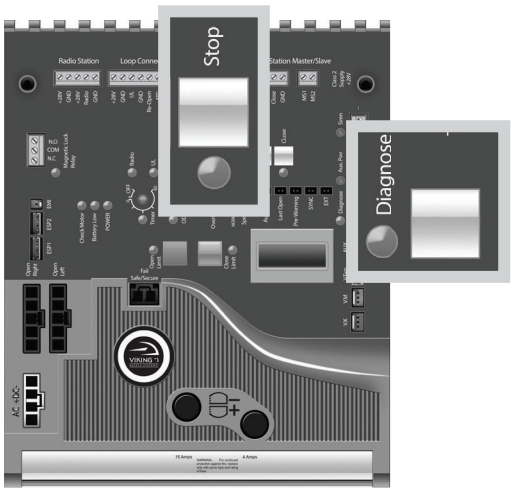
Connect the entrapment protection sensor(s) as described on pages 7 and 19.

Step 3

At the Secondary Operator:

Turn ON the DUAL MODE Feature:

- Toggle the “Diagnose” button until you see DUAL MODE on the LCD Display.
- Default setting is OFF.
- Press and hold the “Stop” button.
- Toggle the “Diagnose” button once.
- The feature should now be displayed as ON.



CONTROL BOARD SETUP

Initial Settings

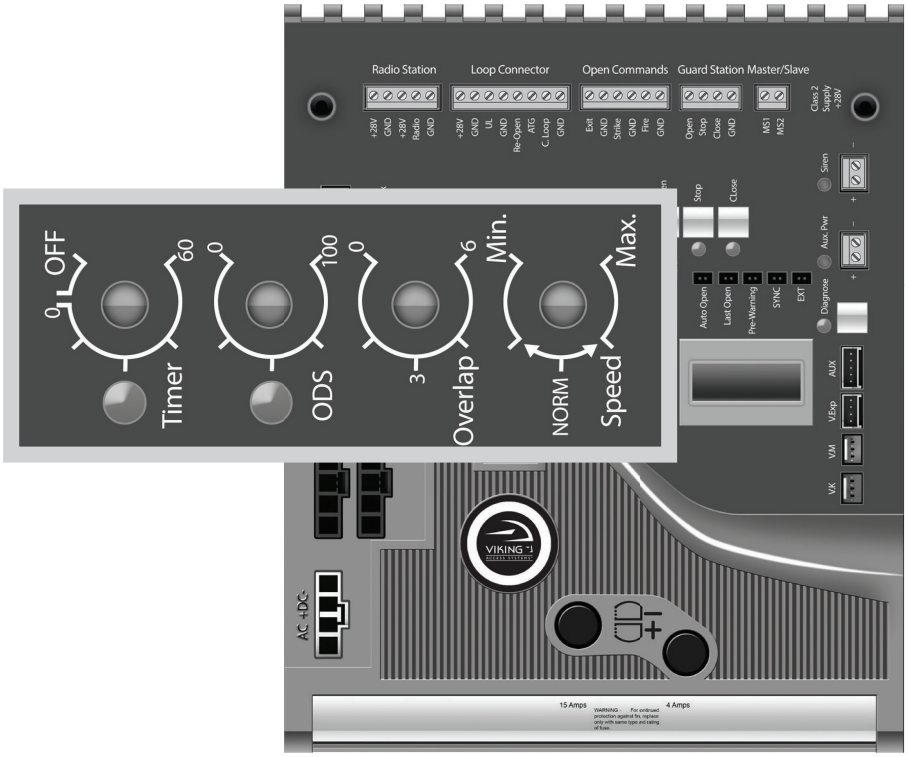
“Speed”
Motor Speed

Increases or decreases the speed of gate travel.

“ODS”
Obstruction Detection Sensor

Sets the amount of force required to trip the inherent obstruction sensor.

See page 24 for more details about this feature.



“Overlap”
Overlap Delay

Delays the gate from opening for the selected amount of time from 1-6 seconds.

⚠ For Primary/Secondary or dual applications, the Primary will delay to open and the Secondary will delay to close.

“Timer”
Hold Open Timer

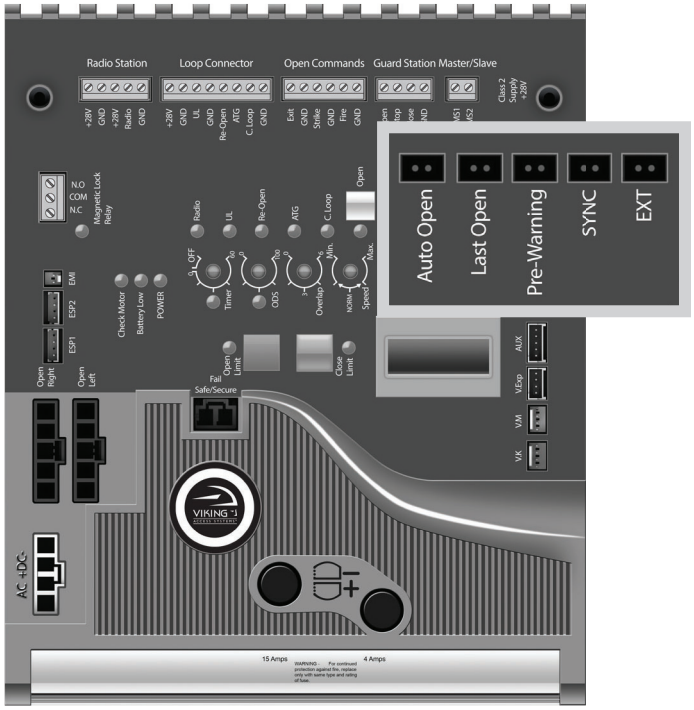
Automatically closes the gate after the selected amount of time from 1-60 seconds.

Turning the dial between “0” and “OFF” will disable this feature, requiring a close command to close the gate.

CONTROL BOARD SETUP

Initial Settings

NOTE: Installing a shunt, or jumper, on the pins will activate the feature.



"Auto Open" - Power Failure Option

⚠ This Feature is disabled on Solar models.

"Last Open" - Power Failure Option

Opens the gate automatically when the battery backup voltage is critically low.

"Pre-Warning" Initiates two options for an audible or visual warning 3 seconds prior to gate motion and will continue:

1. **Until gate reaches closed limit:** "Magnetic Lock" terminals provide a contact between "COM" and "N.O.".
2. **Until gate reaches either limit:** "AUX. PWR" terminals provide 24VDC.

"Sync" Used only in conjunction with Barrier Arm Operators. Activating this feature allows for synchronized operation with Barrier Arm Operators. See page 33.

"EXT" Available for future developments.

CONTROL BOARD SETUP

Obstruction Detection Sensor (ODS)

⚠ **IMPORTANT:** The appropriate “ODS” setting is dependant upon the gate installation and construction. Set this feature accordingly. Additional Safety equipment should be used to reduce possible risk of injury or vehicle damage.

“ODS” Obstruction Detection Sensor

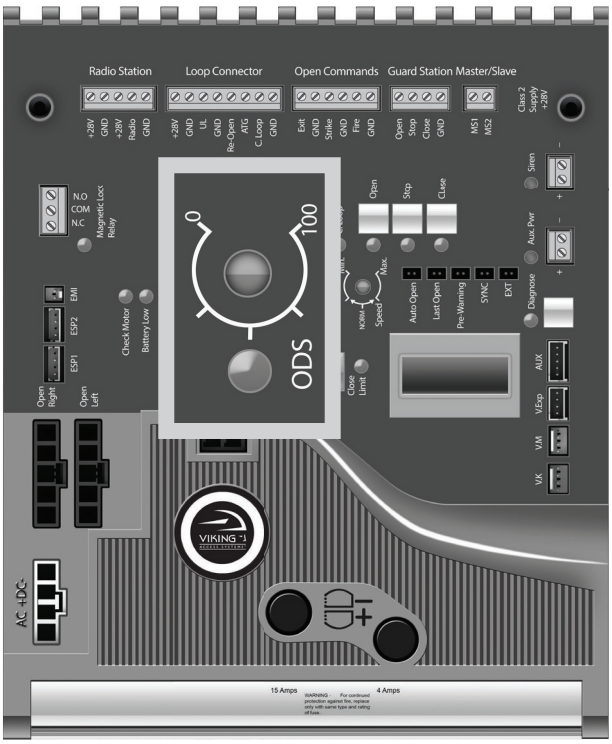
The Obstruction Sensor detects obstructions in the path of the traveling gate. The dial sets the amount of force required to activate the operators inherent obstruction detection.

Setting the dial to “0” will require the least amount of force to activate;

Setting the dial to “100” will require the maximum amount of force to activate.

UL 325 standard requires an audible alarm to go off after two consecutive entrapment events sensed by the Inherent Entrapment Protection of the Gate Operator.

The audible alarm will sound for a period of 5 minutes or until a Stop command or the “Alarm Reset” switch has been actuated. (refer to page 8)



When the Obstruction Sensor detects an obstruction it will:

1. Stop the gate’s movement and reverse it momentarily.
2. Bring the gate to a resting position.
3. Disable the Hold Open Timer feature until the Gate Operator receives a new command.

If second obstruction is detected before the gate reaches either limit it will:

1. Stop the gate’s movement.
2. Disable the Gate Operator.
3. Sound the UL Alarm
4. A STOP command must be provided to disable the alarm and continue operation.

⚠ **TECHNICAL TIP:** The Status LED for the “ODS” will indicate the following when it has been triggered.

A. Solid: Obstruction.
Detected a sudden or abrupt increase in gate resistance.

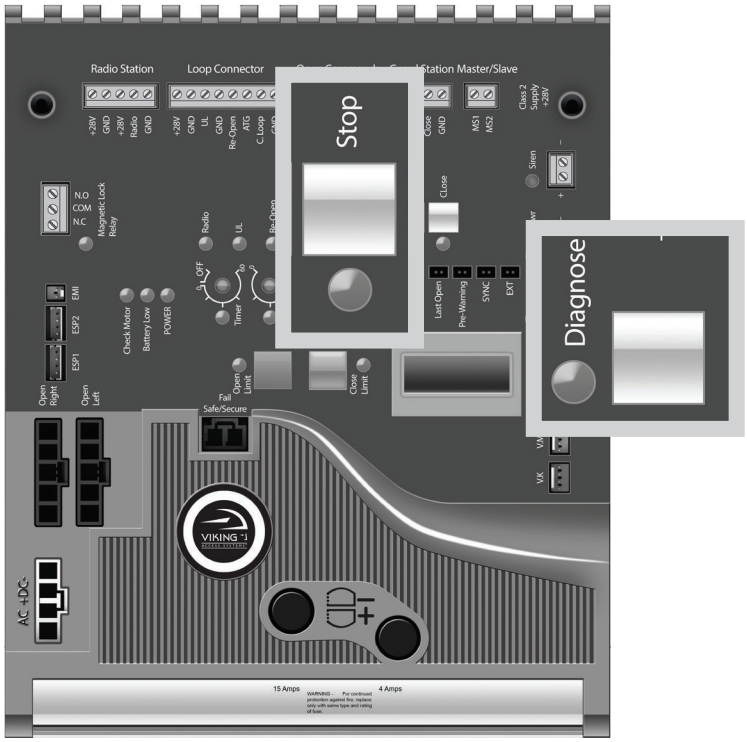
B. Flashing: Overload.
Detected a more subtle, but sustained increase in gate resistance.

Viking Lock Mode

Turning this feature ON will secure the gate at the closed position, preventing unauthorized manual entry.

Use the LCD Display to activate this feature.

1. Use the “Diagnose” button to scroll through the LCD menu to “LOCK MOD”
2. Press and hold the “Stop” button on the Control Board.
3. Press and release the “Diagnose” button to turn this feature ON and OFF.

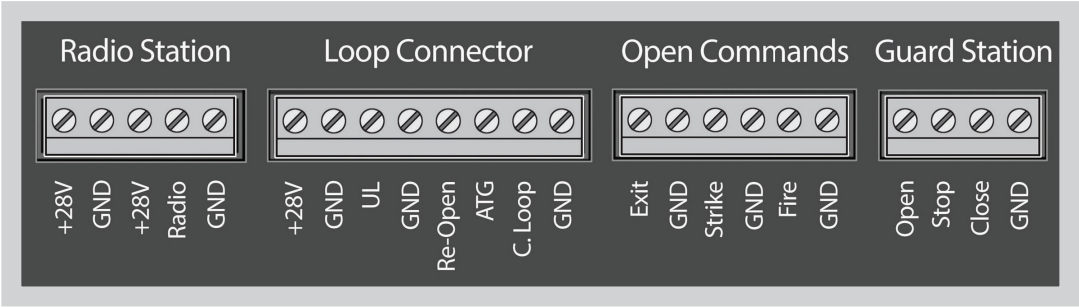


ACCESSORY CONNECTIONS

Access Control Connections

Power Connections

The Control Board provides a 24VDC output to power external devices and controls. Alternatively, for devices that require a power supply other than 24VDC, the operators Power Box contains a convenient 120VAC receptacle to connect a plug-in transformer.



"C"	**=**	**Common**
"N.O."	**=**	**Normally Open**

Terminals Connections and Input Functions:

Viking Terminal		Function		Device Terminal
"+28V"	----------	*DC Positive*	----------	**"+"**
"GND"	----------	*DC Negative*	----------	**"–"**
"GND"	----------	*Relay Common*	----------	**"C"**
"Radio"				**"N.O."**
	If "Timer" OFF:	Open - Stop - Close		
	If "Timer" ON:	Open / Reopen if closing		
"UL"	(see pages 6-7 & 19)			**"N.O."**
	If stopped:	Prevents the gate from moving		
	If traveling:	Stops then reverses gate momentarily		
"Re-Open"	(see pages 6-7 & 19)			**"N.O."**
	If stopped:	No function		
	If closing:	Stops then Opens gate		
"ATG" Anti-Tailgate				**"N.O."**
	Input is received:	Stops gate if closing		
	Input is released:	Closes gate to prevent tailgating		
"C. Loop"				**"N.O."**
	If not at open limit:	No function		
	If at open limit:	Prevents gate from Closing		
"Open", "Exit", "Fire" & "Strike"				**"N.O."**
	If stopped:	Opens gate		
	If closing:	Stops then Opens gate		
"Stop"				**"N.O."**
	If traveling:	Stops gate		
"Close"				**"N.O."**
	If stopped:	Closes gate		
	If traveling:	No function		

⚠ **TECHNICAL TIP:** Each input Terminal (i.e. Radio, Exit, Re-Open, UL) has a corresponding Status LED that when illuminated indicates an input is currently being provided to the terminal and the gate is responding accordingly. (See pages 34-35 LED References)

Relays In General

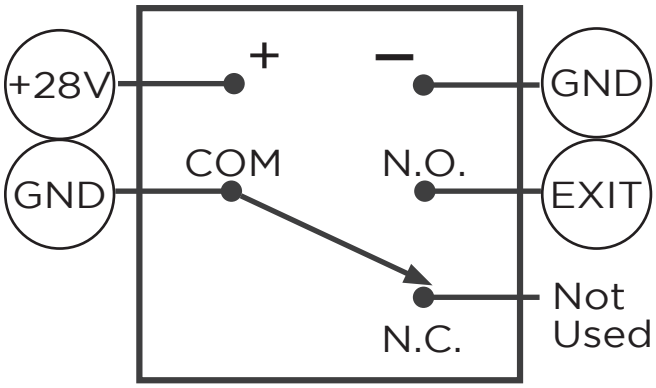
NOTE: Viking Access Systems does not provide the external safety devices and access controls. These items can be purchases from your dealer or distributor.

In General

In regards to the Viking Control Board, all external safety devices and access controls contain, and are, simple relays that provide an input to the Viking Control Board when the device is activated.

When these devices are activated, their internal relays create a contact, or short, between the "C" and "N.O." terminals. This contact is what provides the command to the Viking Control Board.

⚠ **TECHNICAL TIP:** Viking uses the Normally Open "N.O." contact from the device, excluding "fail-safe" type photo beams. In such instances, the Normally Closed "N.C." will be used instead.



Glossary of Terms

1. **Terminal:** Wire Connections.
2. **Input Terminal:** On the Viking Control Board, the terminal which is labeled for a specific command (Re-Open, Exit, Radio, etc.). The N.O. contact from the access control device is to be connected to the Input Terminal.
3. **Terminal Block:** On the Viking Control Board, a removable block containing multiple terminals.
4. **Relay:** The component of an access control or safety device that provides an input or command to the Viking Control Board.
5. **"C" Relay Common Terminal:** This is the relay terminal that makes contact (a short) to the N.O. terminal when the device is activated. *Always wire this relay terminal to any "GND" terminal at the Control Board.*
6. **"N.O." Relay Normally Open Terminal:** The relay terminal that has an open contact to "C" while the relay is not activated, and a closed contact when the relay is activated. *Almost always wire this relay terminal to an "Input Terminal" at the Control Board,*
7. **"N.C." Relay Normally Closed Terminal:** The relay terminal that has a closed contact to "C" while the relay is not activated, and an open contact when the relay is activated. *This terminal is rarely used.*
8. **Relay Coil:** Contains the terminals that provide power at the relay.
9. **"+" Relay Positive Terminal:** The positive power pole for the relay coil. *Always wire this relay terminal to any "+28V" terminal at the Control Board.*
10. **"−" Relay Negative Terminal:** The negative power pole for the relay coil. *Always wire this relay terminal to any "GND" terminal at the Control Board.*

ACCESSORY CONNECTIONS

Radio Receiver

NOTE: The operator may be supplied with a **FA-XR2C** Radio Receiver and (2) FA-XT4RC Transmitters.

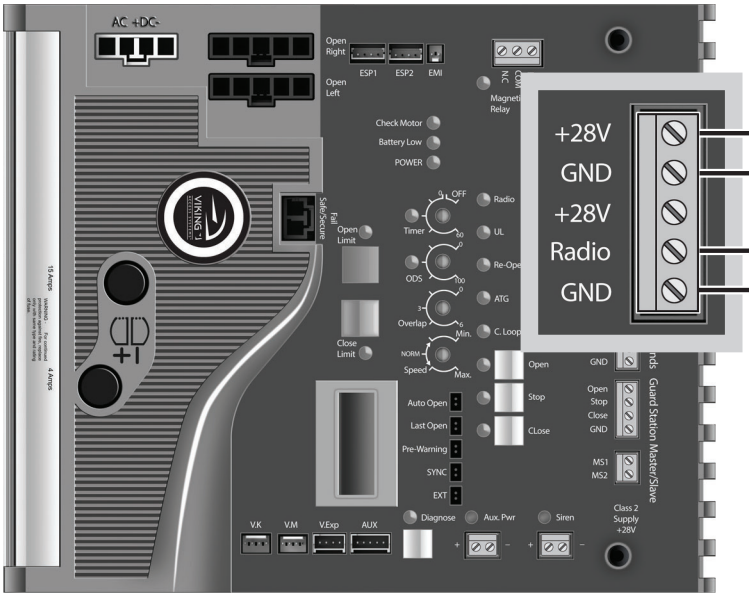
STEP 1

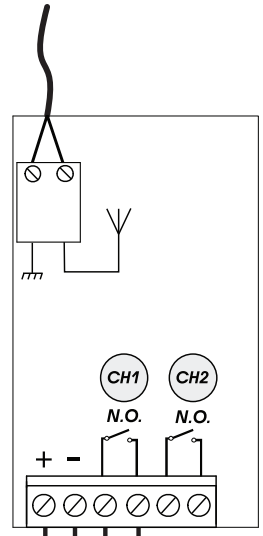
Wire the Radio Receiver as illustrated.

⚠ TECHNICAL TIP: The FA-XR2C Radio Receiver is IP44 rated for water resistance and can mounted outside of the ECU Cabinet.

STEP 2

Program the FA-XT4RC Radio Transmitters to the FA-XR2C Radio Receiver. Follow the instructions provided with the Transmitters.





FAAC XR2 Terminals	Wiring Harness	"Radio Station"
+	RED	+28V
-	BLACK	GND
COM	GREEN	GND
N.O.	WHITE	Radio

⚠ TECHNICAL TIP: The Control Board provides two modes of operation that a radio receiver can control the gate. For more information regarding accessory connections and terminal functions, refer to pages 26-27.

1. Open-Stop-Close

By having the radio receiver connected as illustrated and with the "Timer" OFF:

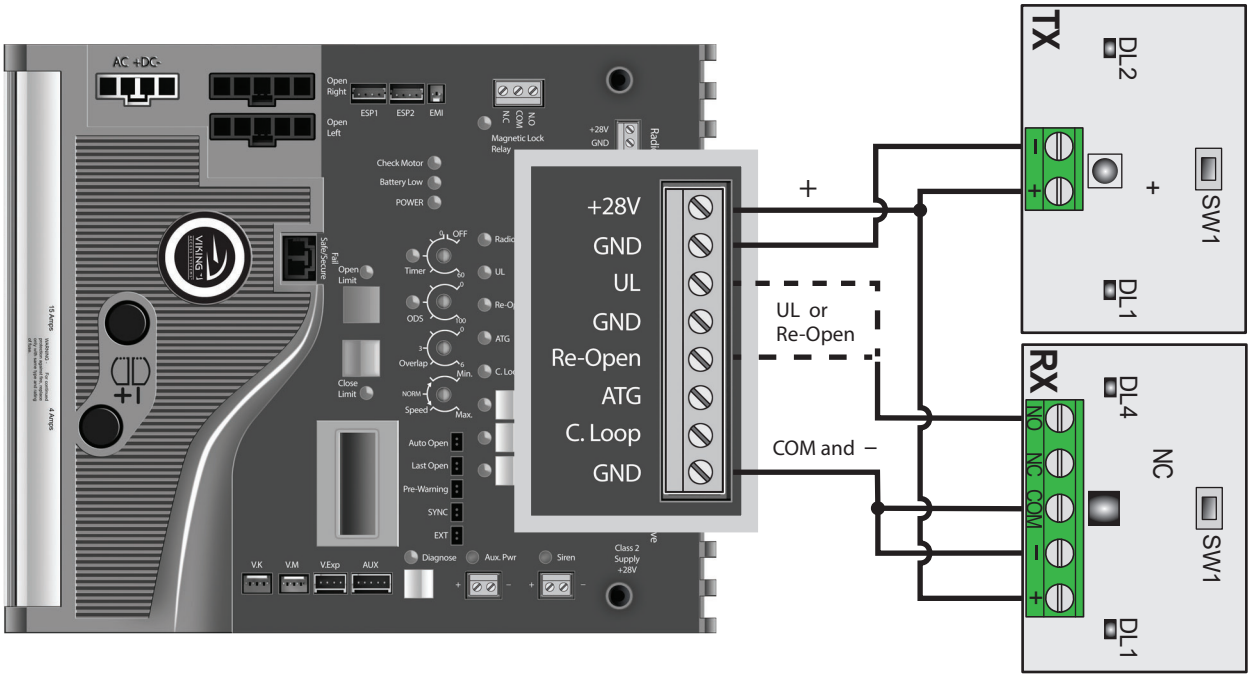
This type of configuration is not recommended for commercial installations.

2. Open Only

By having the radio receiver connected as illustrated and with the "Timer" ON.

Photocell

NOTE: The operator may be equipped with a **FA-XP30-10K** Photocell. Refer to pages 6-7 for UL 325 requirements.

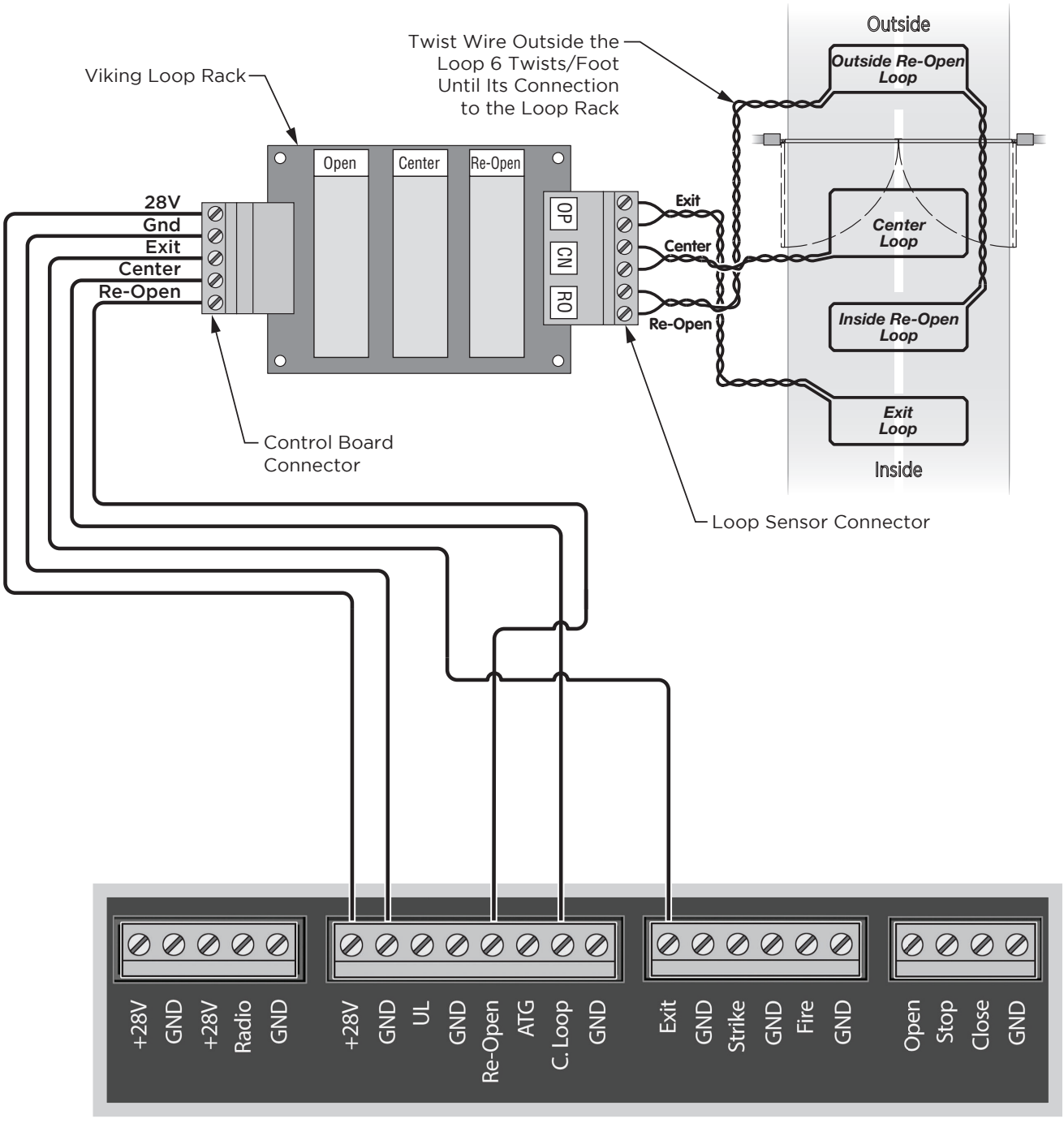


ACCESSORY CONNECTIONS

Viking Loop Rack

TIP: This operator may be equipped with a pre-wired **Loop Rack** that plug-in type loop detectors can be connected to. This provides a convenient alternative to the box type loop detectors that would need to be wired to the Control Board.

Loop Rack: Part # VA-LR
Loop Rack Wiring Harness: Part # VA-LRH

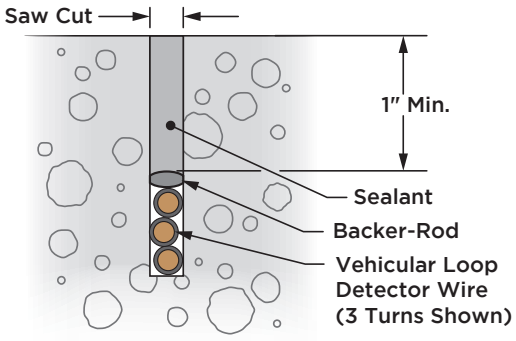


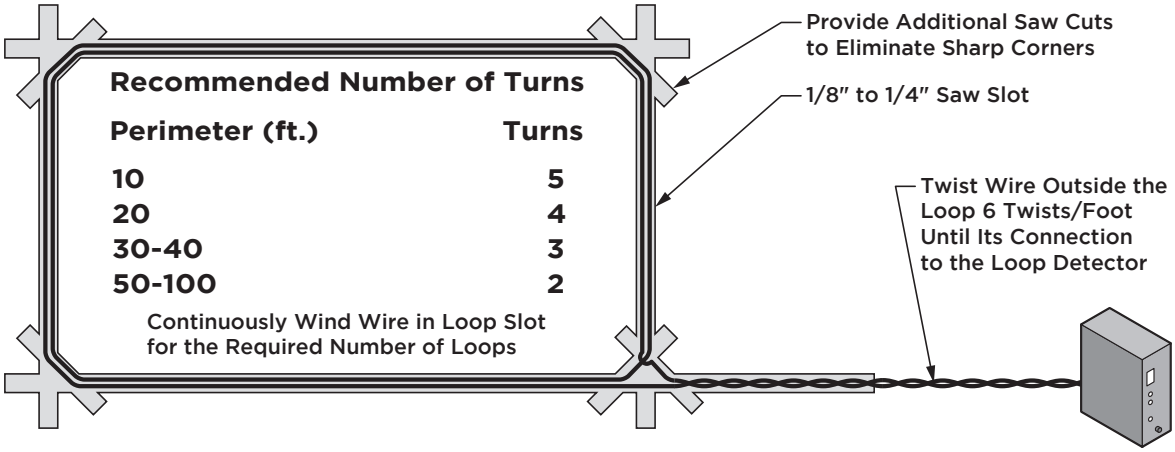
Guidelines for Loop Installation

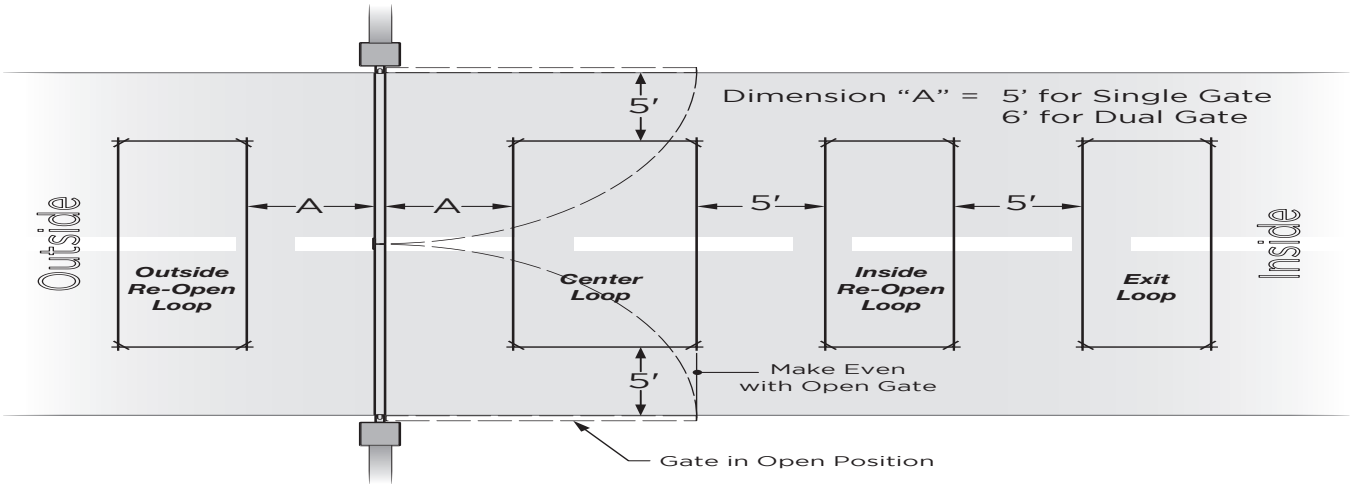
1. Prevent sharp corners in the geometry of the loop sensor.
2. Install the appropriate number of turns for your loop geometry based on the loop perimeter. Use the Table below as a guide.
3. Use XLP (cross-linked-polyethylene) type of wire. This wire reduces the effects of moisture and other environmental events in altering the functionality of the vehicular loop detector.
4. Twist the lead wire at least 6 turns per foot.
5. Use BACKER-ROD to minimize damage to the loop detector wire prior to using the sealant.
6. Place the loop detector wire and adjust the sensitivity of the vehicular loop detector unit as needed.

⚠ **IMPORTANT!** Some of the following parameters may affect the proper functionality of the vehicular loop detector.
Consult the manufacturer of the vehicular loop detector and/or loop wire.

- Gate size
- Number of turns in the loop sensor wire
- Distance of the loop sensor wire to the gate







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Barrier Arm Synchronization

NOTE: The Control Board provides a convenient solution for applications that require synchronized operation with a Barrier Arm Operator. Consult the Barrier Arm operator's documentation for further instructions.

This type of application opens and closes in the following pattern:

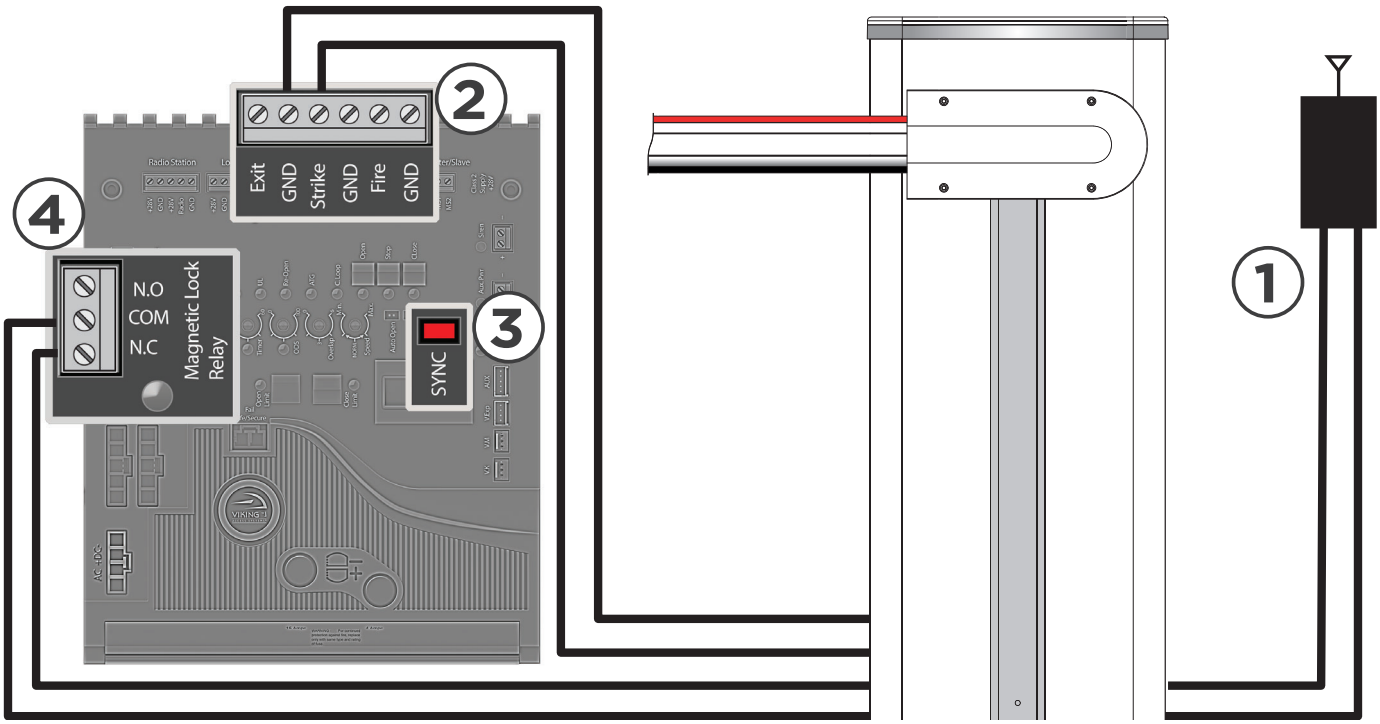
1. Open Command is provided only to the Barrier Arm operator.
2. The Barrier Arm will send an open input to the Viking gate operator; Barrier Arm will delay to open until the Viking gate operator reaches its Open Limit.
3. Barrier Arm will close first; the Viking gate operator will delay to close until the Barrier Arm reaches its Close Limit. Turn the "Timer" on at the Viking Control Board.

STEP 1 (Figure A)

At the Barrier Arm operator, connect the device(s) that will be used as the primary OPEN input.

STEP 2

Connect the Barrier Arms' designated sync output terminals to the Strike input at the Viking gate operator.



STEP 3

At the Viking gate operator, activate Sync Mode by placing a jumper on to the pin headers labeled "SYNC".

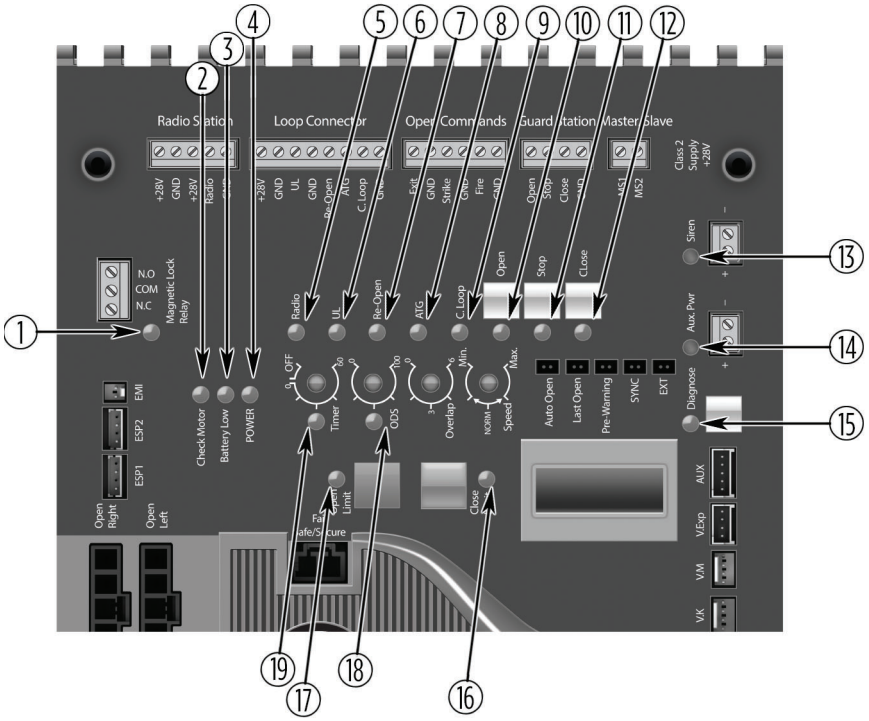
STEP 4

Connect Magnetic Lock relay terminals ("COM" and "N.C.") to the Barrier Arms' designated sync input terminals.

TROUBLESHOOTING

LED References

In addition to the LCD Display, the Control Board LEDs monitor the various circuits of the Control Board. Use the table below to identify the corresponding "TS Ref#" and refer to page 34-40 for further troubleshooting.



Page 40

#	LED	Status	Meaning	TS Ref#(s)
1	"Magnetic Lock Relay"	OFF	At Closed Limit and Magnetic Lock Relay state is closed across "COM" & "N.C.". Gate should be at the Close Limit.	
		SOLID	Not at Closed Limit and Magnetic Lock Relay state is closed across "COM" & "N.O.". Gate should not be at the Close Limit.	
2	"Check Motor"	OFF	Normal Condition.	
		SOLID	The Control Board is sending power to the motor but the circuit is open.	7, 8
3	"Battery Low"	OFF	Normal Condition.	
		SOLID	Does not apply to Solar Units.	1, 2, 3
		FLASHING	Batteries critically low. Check power supply to the operator. (pg 16-18).	1, 2, 3
4	"POWER"	SOLID	Normal Condition.	
		OFF	No power to Control Board or board is in sleep mode.	1, 2, 5
5	"Radio"	OFF	Normal Condition.	
		SOLID	Control Board is receiving an input from a device connected to the Radio terminal (pg 26, 28).	9, 10
6	"UL"	OFF	Normal Condition.	
		SOLID	Control Board is receiving an input from a device connected to the UL terminal or when more than one device is connected (pg 6-7, 19, 26).	9, 10, 16, 20
7	"Re-Open"	OFF	Normal Condition.	
		SOLID	Control Board is receiving an input from a device connected to the Re-Open terminal or when more than one device is connected (pg 6-7, 19, 26, 30).	9, 10, 16, 20
8	"ATG"	OFF	Normal Condition.	
		SOLID	Control Board is receiving an input from a device connected to the ATG terminal (pg 26).	9, 10

LED References

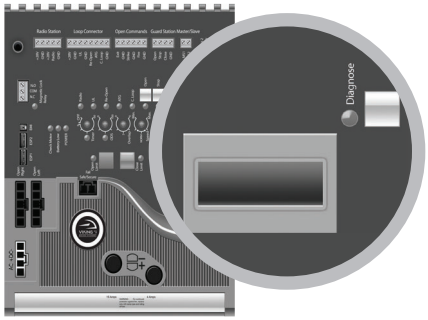
Pg 40

#	LED	Status	Meaning	TS Ref#(s)
9	"C Loop"	OFF	Normal Condition.	
		SOLID	Control Board is receiving an input from a device connected to the C Loop terminal (pg 26, 30).	9, 10
10	"Open"	OFF	Normal Condition.	
		SOLID	Control board is receiving an input from a device connected to any of the following input terminals: Exit, Fire, Strike or Open (pg 26, 30).	9, 10
11	"STOP"	OFF	Normal Condition.	
		SOLID	Control Board is receiving an input from a device connected to the Stop terminal (pg 26).	9, 10
			There is a problem with the required monitored sensor(s) connected to the "UL" and/or "Re-Open" input terminals (pg 6-7, 19)	16, 20
12	"Close"	OFF	Normal Condition.	
		SOLID	Control Board is receiving an input from a device connected to the Close terminal (pg 26).	9, 10
13	"Siren"	OFF	Normal Condition.	
		SOLID	Second consecutive obstruction has been detected. (pg 22, 24).	1, 2, 11-13
		FLASHING	Batteries are critically low.	1, 2, 4
14	"Aux. Pwr"	OFF	No voltage output on these terminals at the moment.	
		SOLID	There is 24VDC output on these terminals at the moment.	
15	"Diagnose"	OFF	Normal Condition.	
		FLASHING	Errors have been detected; Check LCD Display for ERR messages (pg 38-39).	
16	"Close Limit"	OFF	Gate is not at the close limit position.	
		SOLID	Gate is at the close limit position.	
		FLASHING	Check for correct operator model number on LCD Display.	6
17	"Open Limit"	OFF	Gate is not at the open limit position.	
		SOLID	Gate is at the open limit position.	
		FLASHING	Check for correct operator model number on LCD Display.	6
18	"ODS"	OFF	Normal Condition.	
		SOLID	Obstruction has been detected. (pg 24).	1, 2, 11,-13
		FLASHING	Overload has been detected. (pg 24).	1, 2, 12-13
19	"Timer"	OFF	If gate is at the open limit, the Timer to close is turned OFF. (pg 22)	
		SOLID	Timer to close is ON and counting down to close the gate. (pg 22)	
		FLASHING	Timer is ON but is not timing out due to a conflicting command. (pg 22)	9, 10

TROUBLESHOOTING

LCD Display References

The Control Board is equipped with a LCD Display that provides operator information, current conditions, settings, diagnostics and error messages. Use the table below to identify the corresponding "TS Ref#" and refer to pages 34-40 for further troubleshooting.



Press the Diagnose button to manually scroll through all of the Messages.

NOTE: Error Messages will be displayed first.

The "Diagnose" LED will flash consecutively indicating how many Error Messages are available.

LCD MSG	Meaning	Page 40 TS Ref #s
MODEL R-65	Indicates the Model of the unit	6
	System Status Messages	
GATE IS IDLE	Gate is stopped between limits	
GATE IS OPENING	Gate is opening	
GATE IS CLOSING	Gate is closing	
GATE IS OPENED	Gate is at the limit open position	
GATE IS CLOSED	Gate is at the limit close position	
STOP BY OBSTRUCT	Gate has stopped due to an obstruction of the gate system. Also refer to the "ODS" LED. (pg 22, 24, 34)	11, 12, 13
STOP BY OVERLOAD	Gate has stopped due to an overload of the gate system. Also refer to the "ODS" LED. (pg 22, 24, 34)	11, 12
HOLDING __ SEC	Gate is at the limit open position and timing to close - The display shows the actual time left before closing	10
RED CONN UNPLUGED	The Motor Connector is not plugged into the red Open Left or Open Right socket at the Control Board. (pg 20)	21

LCD Display References

LCD MSG	Meaning	Page 40 TS Ref #s
EPS2 -----	Status of the EPS2 Sensor. "OK"= EPS2 Sensor signal is good but is the only sensor controlling the limits. "STANDBY"= EPS2 is monitoring the limit positions secondarily to SPS Sensor. "MISSING" = EPS2 Sensor is disconnected from the Control Board. (pg 11 @6). "NOT SET" = EPS2 Sensor was reconnected. Clear and Reset both limits. (pg 20)	14
SPS -----	Status of the SPS Sensor. "OK"= SPS Sensor signal is good and controlling the limit positions . "LEARNING" = SPS Sensor is performing a learn cycle. "MISSING" = SPS Sensor is disconnected from the Control Board (pg 11 @24).	17
	Multi Meter Displays	
MOT AMP ---.- A	This is the motor current amperage during operation. At Idle, should be 0.0 A.	
MOT VOLT ---.- VDC	This is the actual motor voltage during operation. At Idle, should be 0.0 VDC.	
SOL VOLT ---.- VDC	This is the actual voltage from the Solar Panel	
CHARGE ---.- VDC	Indicates the charging voltage to the Battery from the Viking Solar Charger.	
BAT VOLT ---.- VDC	This is the actual voltage from the Battery	
	Board Settings Messages	
SPEED -- %	Shows the percentage of speed set by the Speed adjustment on the Control Board. (pg 22)	
OBS SENS ---%	Shows the force setting selected to trip the obstruction sensor. (pg 22, 24)	
TIMER -- SEC	Shows the amount time set or remaining to hold the gate at the Open Limit position, before the gate starts to close. (pg 22)	
LOCK MOD ---	The Lock Mode feature is turned ON or OFF (pg 25)	
UL LEARN UL- RO-	Indicates the number of connected Monitored Entrapment Protection Sensors that are being monitored. NO LEARN = no sensors learned. (pg 6-7, 19)	20

TROUBLESHOOTING

LCD Display References

LCD MSG	Meaning	Page 40 TS Ref #s
	Error Messages	
ER PANEL LOW	Indicates that the voltage being provided from the Solar Panel is too low.	1, ?
ER PANEL HIGH	Indicates that the voltage being provided from the Polar Panel is too High.	1, ?
ER SOLAR NO PANEL	Indicates that there is no voltage being provided from the Solar Panel	1, ?
ERR CHRG HIGH	Potential problem with the Solar Charger.	1, 2, ?
ERR BAT LOW	The voltage from the Battery is low.	1, 2, 3, ?
ERR FUSE 15 AMP	15 Amp motor fuse is blown.	7, 11, 12
ERR ---- LIMIT	Indicates that the open "OPN", close "CLS" or both "NO" limits are cleared and need to be set.	23
ERR REFV WRONG	One, or more, of the Control Board internal reference voltages are incorrect.	?
ERR SENS UL RO	There is a problem with the required monitored sensor(s) connected to the “UL” and/or “Re-Open” input terminals (pg 6-7, 19).	20

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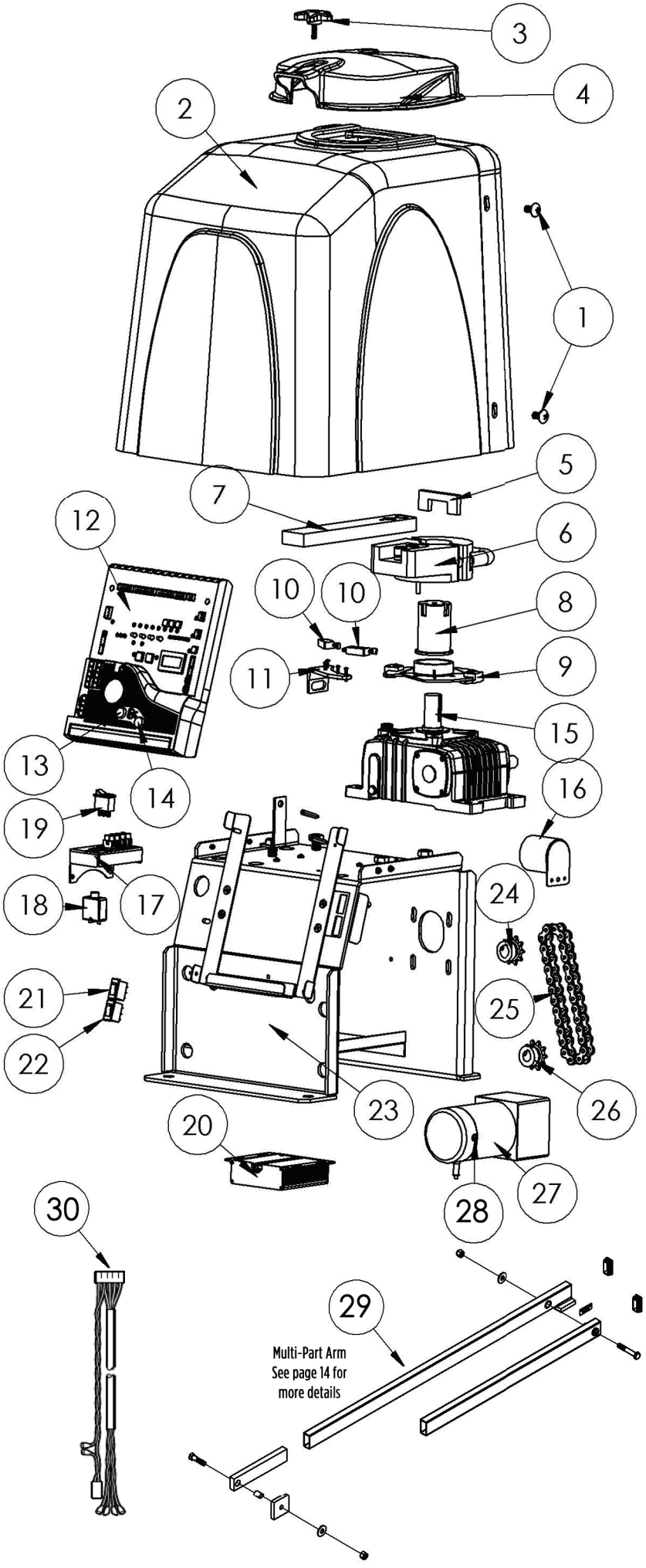
TROUBLESHOOTING

Solutions

Begin the troubleshooting process by referring to the error messages on the LCD Display and/or the Status LEDs on the Control Board. Use pages 34-39 to identify the Troubleshooting Reference # (TS Ref#) then reference the table below.

TS Ref#	CHECK	Page Ref#
1	Check the voltage from the Solar Panel. Voltage is to be 12V - 18V	pg 18
2	Check the charging voltage from the Solar Charger with battery disconnected. Voltage is to be 13.5V	pg 18
3	Check the Battery voltage	pg 18
4	Not applicable to the Solar models.	
5	Check that the Power Switch is set to “Reset” position and the Power Harness is connected to the Control Board.	pg 18
6	Perform a soft reset by momentarily actuating both limit switches simultaneously.	pg 20
7	Check Motor Fuse on the Control Board.	pg 11
8	Check for an open circuit to the Motor and that the operator is not in Manual Release mode.	pg 7, 10
9	Check the Status LEDs and LCD Display to determine if the Control Board is receiving an input from any external devices or if the “ODS” has been triggered.	pg 22, 24, 34-36
10	Remove the external devices from the Control Board to determine if the Control Board is responding to an input or problem with the external device or wiring.	pg 26-30, 34-35
11	Check the “ODS” setting on the Control Board.	pg 4, 22, 24
12	Check that the gate can be moved manually with low resistance throughout its full length of travel. Check gate track rollers, chain and hinges as applicable.	pg 4, 7
13	Check the limit position.	pg 20
14	Not applicable to this model.	
15	Not applicable to this model.	
16	Check that the LCD Display for Error Messages	pg 38, 39
17	Not applicable to this model.	
18	Not applicable to the Solar models.	
19	Not applicable to the Solar models.	
20	Check the required entrapment protection sensors. Execute the UL Learn Sensor process.	pg 3, 6-7, 19
21	Check that the Motor Harness Connector is connected to the Control Board.	pg 11, 20
22	Not applicable to this model.	
23	Not applicable to this model.	
24	Not applicable to this model.	
25	Not applicable to this model.	
26	Not applicable to this model.	
?	Call Viking Technical Support for further assistance.	

PARTS DIAGRAM:



Item	Description	Part No.
1	Operator Cover Bolt (4)	VASWCB
2	Operator Cover	VAR6CO20
3	Output Shaft Knob	DWOUK10
4	Output Shaft Cover	DWOC20
5	Clutch Key	VAWRCK20
6	Clutch and Handle	DWCL20
7	Output Arm	DWAR20
8	Output Shaft	R6OPS20
9	Limit Cam & Holder	DWLC10B
10	Limit Switch (2)	DULS10
11	Limit Switch Holder	R6LH10
12	Solar Control Board	VSPCBU18
13	Fuse - 15 amp	VNXF15A
14	Fuse - 4 amp	VNXF4A
15	Worm Gear #60 Ratio 30:1	R6GB60K
16	Alarm	DUAL10
17	Solar Terminal Block Assembly	VSTBASW
18	Solar Battery Breaker	VASBB25
19	Solar Panel Switch	DUMRS5
20	Solar Charger	VSCHARGSW
21	Motor Switch	DUMRS10
22	Power Switch	DUMRS10
23	Chassis	VSR6CH
24	Sprocket (Gearbox)	VASP1034
25	Chain #40x38 Pitches	R6CHN40
26	Sprocket (Motor)	VASP1058
27	24V DC Gearhead Motor	VSR6MO
28	Brush Kit	VAMBK
29	Multi-Part Arm Assembly	VA-F1ARM20
30	Limit Switch Harness	VNXR6LSH

LIMITED WARRANTY

FAAC International, Inc. ("Seller") warrants the first Purchaser of the product to be free from defects in material and workmanship for a specific period as defined by the Warranty Disclosure on the website www.vikingaccess.com. The Warranty Period commences from the date of invoice.

Control Boards, Accessories or Spare Parts factory installed or sold with any of the products above carry the same warranty period as the product they are sold with, excluding batteries that carry a maximum 2 year warranty.

Accessories or spare parts sold separately have a 1-year warranty period.

Products repaired under warranty carry the remainder of the original warranty period. For products repaired outside of warranty, the Seller warrants that all parts used for the repair will be free from defects in materials and workmanship for a period of ninety (90) days.

Defective products must be returned to Seller, freight prepaid by Purchaser, within the warranty period. A Return Material Authorization Number (RMA) must be obtained before product is returned. Items returned will be repaired or replaced, at Seller's option, upon an examination which discloses to the satisfaction of the Seller that the item is defective. The Seller will return the warranted item freight prepaid.

This limited Warranty covers the product under the normal use and service for which it was intended, provided it has been properly installed and operated. Seller's obligations under this warranty shall be limited to the repair or exchange of any part. This warranty shall not apply to products or parts thereof which have been repaired or altered, without Seller's written consent, outside of Sellers's workshop or altered in any way so as, in the judgment of Seller, to affect adversely the stability or reliability of the product(s) or has been subject of misuse, negligence, or accident, or has not been operated in accordance with the product's instructions or has been operated under conditions more severe than, or otherwise exceeding, those set forth in the specifications for such product(s).

When the warranty service involves the exchange of an operator or part, the item the Seller replaces becomes its property and the replacement becomes Purchaser's property. The Purchaser represents that all removed items are genuine and unaltered. The replacement may not be new but will be in good working order and at least functionally equivalent to the item replaced. The replacement assumes the warranty service status of the replaced item.

The products are not warranted to meet the specific requirements, if any, of safety codes of any particular state, municipality, or other jurisdiction, and the Seller doesn't assume any risk or liability whatsoever resulting from the use thereof, whether used singly or in combination with other machines or apparatus.

The Seller does not assume nor authorizes any person to assume for them any other liability in connection with the sale or use of the products of beyond that extended herein.

The warranty hereinabove set forth shall not be deemed to cover maintenance parts, including, but not limited to hydraulic oil, motor brushes, or the like. No agreement to replace or repair shall constitute an admission by the Seller of any legal responsibility to effect such replacement to make such repair, or otherwise.

All products sold by the Seller are subject to design and/or appearance modifications, which are production standards at the time of shipment. The Seller may, but shall not be required to, modify or update products shipped prior to a current production standard.

THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR USE. THIS WARRANTY SHALL NOT APPLY TO PRODUCTS OR ANY PART THEREOF WHICH HAVE BEEN SUBJECT TO ACCIDENT, NEGLIGENCE, ALTERATION, ABUSE, OR MISUSE OR IF DAMAGE WAS DUE TO IMPROPER INSTALLATION OR USE OF IMPROPER POWER SOURCE, OR IF DAMAGE WAS CAUSED BY FIRE, FLOOD, LIGHTNING, ELECTRICAL POWER SURGE, EXPLOSION, WIND STORM, HAIL, AIRCRAFT OR VEHICLES, VANDALISM, RIOT OR CIVIL COMMOTION, OR ACTS OF GOD.

The Seller shall not be liable for any loss or damage whatsoever resulting, directly or indirectly, from the use or loss of use of the product(s). Without limiting the foregoing, this exclusion from liability embraces a Purchaser's expenses for downtime or for making up downtime, lost profit, damages for which the Purchaser may be liable to other persons, damage to property, and injury to or death of any persons.

This limited warranty extends only to wholesale customers who buy directly through the Seller's normal distribution channels. The Seller does not warrant its products to end consumers. Consumers must inquire from their selling dealer as to the nature and extent of that dealer's warranty, if any.

THE LIMITED WARRANTY OFFERED HEREIN IS THE SOLE AND EXCLUSIVE REMEDY AVAILABLE TO THE PURCHASER. CORRECTION OF DEFECTS, IN THE MANNER AND FOR THE PERIOD OF TIME DESCRIBED HEREIN, SHALL CONSTITUTE THE COMPLETE FULFILLMENT OF ALL LIABILITIES OF SELLER TO THE PURCHASER WITH RESPECT TO THE COVERED PRODUCT, AND SHALL CONSTITUTE FULL SATISFACTION OF ALL CLAIMS, WHETHER BASED ON CONTRACT, NEGLIGENCE, STRICT LIABILITY OR OTHERWISE. IN NO EVENT SHALL SELLER BE LIABLE FOR ANY LOSS OF PROFITS OR ANY INDIRECT, CONSEQUENTIAL, INCIDENTAL, SPECIAL OR PUNITIVE DAMAGES ARISING OUT OF SELLER'S BREACH OF THIS LIMITED WARRANTY, OR ARISING OUT OF THE CUSTOMER'S INABILITY TO USE THE COVERED PRODUCT, EVEN IF SELLER HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation may not apply to a particular Purchaser. This Limited Warranty gives the Purchaser specific legal rights. The Purchaser may also have other rights, which vary from state to state.

VIKING EXPANSION PRODUCTS

VIKING SOLAR Related Components:

12V 40W Solar Panels Part# VA-S040W

12V 35Ah batteries Part# DUBA35

⚠ **NOTE:** The number of cycles achieved are dependent upon the following and may require increased panel and battery capacities:

- Power consumption of all accessories being used
- Average solar radiation of geographic location

OUR CONTINUOUS COMMITMENT TO EXCELLENCE

Viking Access Systems is continuously working hard to identify and design products that will appeal to the industry and its needs. As technology continues to advance, we have developed a completely efficient and intelligent line of gate operators to meet the changing demands. These machines offer: full UL325 and UL991 compliance, soft-start and soft-stop, intelligent obstruction sensors, continuous operation (100% duty cycle) and extreme power efficiency. Innovative features include: adaptive and self-learning algorithms, redundancy design in both hardware and software to ensure operation and functionality, protection from lightning, short circuit and power surges, and our exclusive drive-train design offering the highest efficiency rating in the industry. Our entire product line is continually modified and improved based on the latest technology and our customer's valuable feedback. The results are products that offer accuracy, efficiency, reliability and performance, all in sleek, high-tech designs.

We pledge to continue establishing ourself as the leader in high quality, innovative gate operators by developing "Next Level" technology. We are committed to providing safety and convenience with innovative solutions for every security gate need.

VIKING ACCESS SYSTEMS™ VIKING ACCESS SYSTEMS™ VIKING ACCESS SYSTEMS™

INSTALLATION DATE: _____

COMPANY / INSTALLER: _____

CONTACT: _____

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ALL INSTALLATION, MAINTENANCE AND REPAIR WORK MUST BE DOCUMENTED AND MADE AVAILABLE TO THE USER.

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